

GRINDING IMIDATION OF ANHYDRIDES ON SMECTITE CLAYS AS RECYCLABLE AND HETEROGENEOUS CATALYSTS UNDER SOLVENT-FREE CONDITIONS

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ABSTRACT

Imidation of various anhydrides employing solvent-free grindstone technique using smectite clays as recyclable and green catalysts was examined and obtained excellent yields.

Key words: Smectite clays, Grindstone technique, Solvent-free, Imidation

INTRODUCTION

Cyclic imides¹ play an important role in organic syntheses and in medicinal chemistry. For instance, cyclic imides, particularly phthalimides, have been widely used as amino acid protection groups² and have attracted considerable attention in medicinal chemistry³. Maleimides are important constituents of peptide-conjugate haptens, antibody-antibody conjugates, immune conjugates, and enzyme inhibitors⁴.

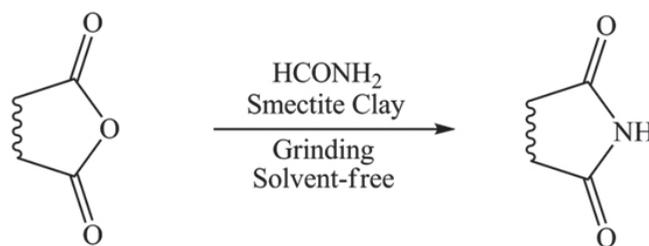
Classically, imides are prepared by the reaction of amides with acyl chlorides, anhydrides, and carboxylic esters or acids⁵. In addition, other reported methods include the reaction of azlactones with O₂ and Pd/C⁶, aminocarbonylation of aryl bromides⁷, reaction of pentafluorophenyl (PFP) esters with deprotonated amides⁸, couplings of amides with thioesters using FeCl₂/NBS⁹, amidation of an aldehyde with CuBr/NBS¹⁰, and oxidation of *N*-alkylamides¹¹.

Most of the above reported methods have one or more of the following drawbacks: high temperature, long reaction time, use of a solvent or two phase systems, toxic reagents, corrosive and hazardous oxidants, tedious work-up, and side reactions such as elimination to nitriles, formation of triacyl amides,

or acyl group transfer. On the other hand, even though imidation reaction is the oldest and uses the known reaction method, it continues to attract the attention of chemists due to its interesting synthetic and mechanistic challenges.

Natural aluminosilicates, such as zeolites and clays, are solid acids that could act as an efficient alternative to liquid acids. Natural and modified clays have attracted attention due to their extremely versatile properties and high potential in green chemistry¹²⁻¹⁵. Many clay based catalysts such as K-10 and KSF montmorillonites, hectorite, bentonite, kaolin, envirocat, etc. are commercially available and two most common clays applied in organic synthesis are K-10 and KSF clays. Though the physicochemical properties of the clays are similar their BET surface areas differ.

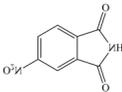
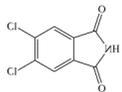
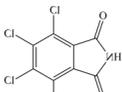
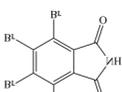
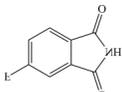
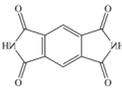
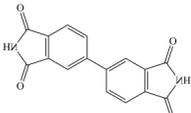
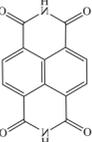
In continuation of ongoing investigations exploring the use of montmorillonites as solid supports in the synthesis and reactivity of organic compounds¹⁶, this paper reports a simple, efficient, inexpensive and solvent free procedure for the *N*-unsubstituted imidation of different cyclic anhydrides using smectite clays as efficient heterogeneous and recyclable catalysts employing grindstone technique (Scheme 1). The solid clays can be recovered later and reused in the subsequent reactions. Details of recyclability of the recovered solid clays have been shown in the Table 1.



Scheme 1. Solvent-free grinding synthesis of *N*-unsubstituted cyclic imides on clays.

Table 1. The yields and reaction times for clay supported solvent-free grinding synthesis of *N*-unsubstituted cyclic imides.

Entry	Imide	Yield ^a , %		Time, min		M.p., °C
		KSF/ Bentonite Hectorite/ K10	KSF/ Bentonite Hectorite/ K10	KSF/ Bentonite Hectorite/ K10	Obs. (Lit.) ^{ref/b}	
1		92(89)/94(90)	10/15	231-234		
		91(88)/90(89)	20/20	(232-235) ^b		
2		91(87)/95(91)	10/20	216-218		
		92(89)/93(90)	15/15	(213-215) ^b		

3		93(90)/95(91) 89(86)/93(89)	10/15 15/20	197-199 (195-199) ^b
4		94(89)/95(93) 90(89)/93(89)	20/15 15/20	217-221 (218-220) ^{19a}
5		95(89)/97(93) 92(89)/93(89)	10/15 20/15	338-341 (341-343) ^{19a}
6		91(85)/94(89) 90(87)/90(88)	15/20 25/20	>340 (>300) ^b
7		93(90)/95(91) 90(88)/92(89)	15/20 20/15	177-182 (179-182) ^{19b}
8		92(88)/93(91) 90(85)/92(89)	15/25 20/15	172-176 (174-176) ^{19b}
9		93(88)/94(90) 91(89)/92(89)	20/20 20/25	>370 (>410) ^{19a}
10		92(89)/95(92) 89(85)/90(88)	20/25 30/30	124-126 (125-127) ^b
11		91(88)/93(89) 89(85)/91(87)	20/30 25/30	90-94 (91-93) ^b
12		93(88)/95(91) 88(85)/91(86)	20/30 30/25	>380 (>410) ^{19a}
13		90(85)/93(87) 89(85)/87(83)	30/20 30/25	304-308 (300-302) ^{19a}
14		93(91)/94(88) 89(84)/90(84)	25/20 30/25	>370 (>410) ^{19a}

^a Isolated yields. The yields indicated in the parenthesis correspond to those reactions which the recovered clays were used. The fresh solid clay portion applied in the first step was filtered off at the end of reaction, washed with methanol (2×30 mL) and dried at 120 °C under the reduced pressure to be reused in the subsequent reaction. After three successive runs, recycled smectite clays showed no loss of efficiency with regard to reaction time and yield.

^b Melting point of a commercial sample.

RESULTS AND DISCUSSION

The clay supported grinding synthesis of *N*-unsubstituted cyclic imides were through the reaction of anhydrides with formamide (Scheme 1) under solvent-free conditions. Results summarized in the Table 1 indicate the scope and generality of the reaction with respect to the various anhydrides. The nature of the substituents on the aromatic ring of anhydrides has different influences. The presence of the electron withdrawing groups such as nitro and fluorine give high yields of products compared to phthalic anhydride (entries 2-5, 7 and 8).

The catalysts studied were smectite-type laminar silicates. The structure of an elementary sheet of these materials consists of an octahedral layer of $Al[O_4(OH)_2]$ (for montmorillonites KSF, K-10, and bentonite) or $Mg[O_4(OH)_2]$ (for hectorite) sandwiched between two tetrahedral layers of SiO_4 tetrahedral. The total concentration of acid sites on the catalyst surface was determined by NH_3 adsorption^{17a} and the surface area by the BET method^{17b}. The key factor for the reaction is the acidity of the clay, while the surface area seems

to play a less important role. Indeed, all clays display activity in the reaction, but of all the catalysts examined, the bentonite Bieliaca, which shows the greatest overall acidity, are the most efficient catalyst¹⁸. Chemical composition, surface area and surface acidity of the applied clays are shown in Table 2. In this method, the reaction time has been shortened and the synthesis of these compounds has the feature of rapid reaction, convenient operation, high yield, and clean. The use of the solid clay catalyst in this method offers high yields of products compared to conventional procedures. From the other advantages of our method is the recyclability of solid clay. The used clay catalysts in the first cycle were recovered by filtration, washed with methanol and reused. Recyclability details of clays have been explained in the footnote of Table 1. A comparison of efficiency of the present method with some of previous reported methods in literature for the synthesis of imide **1** was shown in Table 3 as well. Slightly higher isolated yield was found in this method compared to the previous reported results.

Table 2. Chemical composition, surface area and surface acidity of applied smectites.

Clay	surface area (m ² /g)	surface acidity (meq. H ⁺ /g)	SiO ₂ (%)	Al ₂ O ₃ (%)	Fe ₂ O ₃ (%)	CaO (%)	MgO (%)	Na ₂ O (%)	K ₂ O (%)
KSF Clay	15±10	0.70	54.0	17.0	5.2	1.5	2.5	0.4	1.5
K-10 Clay	200±10	0.65	73.0	14.0	2.7	0.2	1.1	0.6	1.9
Bentonite	205 ± 10	0.77	70.9	20.1	0.2	1.2	2.5	0.4	0.5
Hectorite	63 ± 10	0.21	34.7	0.7	0.3(FeO)	23.4	15.3	1.3	0.1

Table 3. A comparison between synthesis of imide (**1**) in this method and earlier reported methods.

Reaction	Temperature/power	Reaction conditions	Time	Yield (%)	Ref.
Phthalic acid/ ureas/ imidazole	100(°C)	Neat/ Solventless	3h	25	20a
Phthalic acid/ ureas/ imidazole	100(°C)	DMF/reflux	3h	47	20a
Phthalic acid/ ureas/ imidazole	150(°C)	DMF/reflux	3h	76	20a
Anhydride/ formamide	650W	MW	3min	90	19a
Anhydride/ Urea/ DMF	650W	MW	3min	80	19a
Anhydride/ NH ₂ OH(HCl)/ DMAP	150(°C)	MW (CEM)	5min	70	20b
Anhydride/ formamide	400W	MW	2min	92	20c
Anhydride/ formamide/ bentonite	r.t.	Grinding/Solvent-free	15min	94	This work

The mechanism of this reaction is described as below (Scheme 2). Here, we only emphasize minor differences and advantages that are due to the use of solid catalysis. As this reaction is carried out in a solvent-free, open reaction system, the key step is the adsorption of the carbonyl compound on the surface of the catalyst. The clay is considered to be a mixed Brønsted-Lewis solid acid. The majority of the acid centers are of Lewis acid type. The adsorption occurs when the electron rich carbonyl oxygen interacts with a surface Lewis acid center, and it is of rather chemical than physical nature. This Lewis acid–base interaction anchors the aldehyde and initiates strong electrophilic character on the carbonyl carbon, resulting in a surface-bound intermediate of carbocationic nature.

EXPERIMENTAL

Materials and measurements

Chemicals were purchased from Aldrich and Merck chemical companies and used without further purification. Commercially available heterogeneous clays, montmorillonites KSF and K10 (Fluka), hectorite [SHCa-118 (Clay Source)] and bentonite [Bieliaca (Rudex)] were tested in this method.

Melting points were measured on an Electro thermal 9100 apparatus. ¹H NMR spectra were recorded by a FTNMR BRUKER DRX 500 Avenue spectrometer (500 MHz). Chemical shifts were measured in ppm from TMS. CDCl₃ was used as solvent as well as the internal standard. The IR spectra were recorded on a Perkin Elmer FT-IR GX instrument in KBr discs.

General procedure

A mixture of anhydride (1 mmol), formamide (1.1 mmol for monoanhydrides and 2.2 mmol for dianhydrides) and 1 g clay was ground together in a mortar using pestle for the time described in Table 1. The reaction mixture was warmed. After completing the reaction (monitored by TLC, after observing no anhydride presence in the reaction mixture), the product was extracted by washing clay with chloroform (2×15 mL), the solvent was removed under vacuum to afford the relevant *N*-unsubstituted cyclic imide. The solid imide was washed thoroughly with water, dried, and then recrystallized from ethanol. The solid clay portion was washed with methanol and dried at 120 °C under a reduced pressure to be reused in the subsequent reactions which showed the gradual decrease in the activity (Table 1). Isolated products were characterized by melting points, IR, ¹H NMR spectrometric data and were compared with the literature or authentic samples.

Phthalimide (1): ¹HNMR (500 MHz, CDCl₃): δ= 11.73 (bs, 1H), 7.29 (s, 4H); IR (KBr, cm⁻¹): 3334, 3021, 1748, 1796, 1612, 1375, 1315.

3-Nitrophthalimide (2): ¹HNMR (500 MHz, CDCl₃): δ= 11.65 (bs,1H), 8.12 (m, 1H), 8.02 (m, 1H), 7.95 (m, 1H); IR (KBr, cm⁻¹): 3212, 3041, 1763, 1701, 1626, 1542, 1357.

4-Nitrophthalimide (3): ¹HNMR (500 MHz, CDCl₃): δ= 11.81 (bs, 1H), 8.21 (m, 1H), 8.16 (m, 1H), 8.09 (m, 1H); IR (KBr, cm⁻¹): 3292, 3071, 1757, 1734, 1638, 1517, 1357.

4,5-Dichlorophthalimide (4): ¹HNMR (500 MHz, CDCl₃): δ= 11.78 (bs, 1H), 8.22 (s, 2H); IR (KBr, cm⁻¹): 3263, 3041, 1761, 1725, 1675, 1315, 1301.

2,3,4,5-Tetrachlorophthalimide (5): ¹HNMR (500 MHz, CDCl₃): δ=

11.85 (bs, 1H); IR (KBr, cm^{-1}): 3235, 3052, 1745, 1772, 1708, 1355, 1314.

2,3,4,5-Tetrabromophthalimide (6): ^1H NMR (500 MHz, CDCl_3): δ = 11.92 (bs, 1H); IR (KBr, cm^{-1}): 3242, 3013, 1741, 1745, 1721, 1385, 1359.

3-Fluorophthalimide (7): ^1H NMR (500 MHz, CDCl_3): δ = 11.84 (bs, 1H), 8.21 (m, 1H), 8.17 (m, 1H), 8.02 (m, 1H); IR (KBr, cm^{-1}): 3275, 3047, 1785, 1712, 1616, 1327, 1048, 886.

4-Fluorophthalimide (8): ^1H NMR (500 MHz, CDCl_3): δ = 11.82 (bs, 1H), 8.28 (m, 1H), 8.14 (m, 1H), 8.11 (m, 1H); IR (KBr, cm^{-1}): 3273, 3041, 1779, 1711, 1647, 1321, 1071, 874.

Pyromelliticdiimide (9): ^1H NMR (500 MHz, CDCl_3): δ = 11.84 (bs, 2H), 8.10 (s, 2H); IR (KBr, cm^{-1}): 3198, 3068, 1772, 1698, 1378, 1357, 1156, 1061, 860, 727.

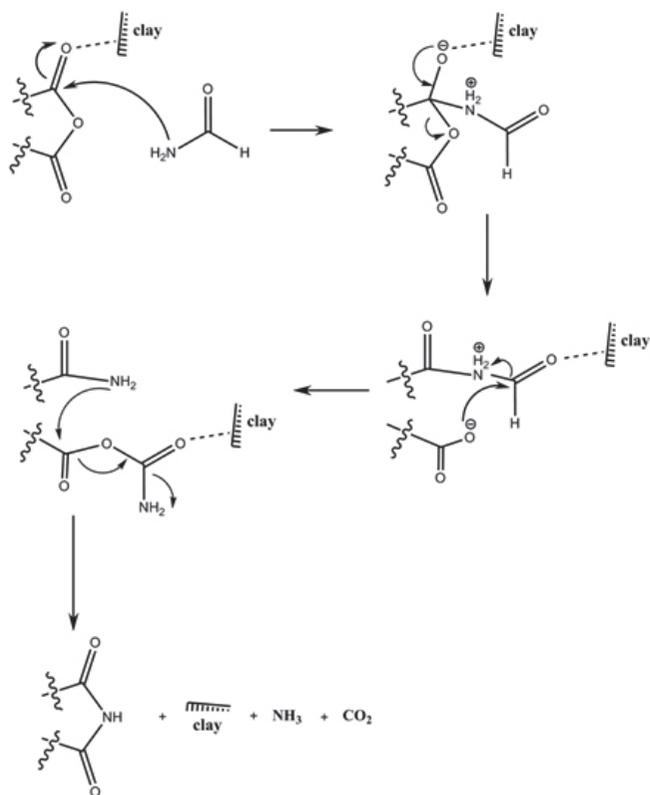
Succinimide (10): ^1H NMR (500 MHz, CDCl_3): δ = 10.28 (bs, 1H), 2.83 (s, 4H, CH_2); IR (KBr, cm^{-1}): 3395, 3058, 2962, 2924, 1773, 1692, 1329, 1178, 845.

Maleimide (11): ^1H NMR (500 MHz, CDCl_3): δ = 10.91 (bs, 1H), 6.85 (s, 2H, vinylic); IR (KBr, cm^{-1}): 3375, 3203, 3069, 1779, 1715, 1146, 1078, 869.

3,3',4,4'-Biphenyltetracarboxylicdiimide (12): ^1H NMR (500 MHz, CDCl_3): δ = 11.94 (bs, 2H), 8.34 (m, 4H), 8.12 (m, 2H); IR (KBr, cm^{-1}): 3248, 1769, 1795, 1726, 1634, 1486, 1339, 1309, 1115, 1068.

1,8-Naphthalenedicarboxylicimide (13): ^1H NMR (500 MHz, CDCl_3): δ = 11.89 (bs, 1H), 8.59 (m, 4H), 7.89 (m, 2H); IR (KBr, cm^{-1}): 3296, 3057, 2817, 1711, 1658, 1361, 859.

1,4,5,8-Naphthalenetetracarboxylicdiimide (14): ^1H NMR (500 MHz, CDCl_3): δ = 12.08 (bs, 2H), 8.96 (s, 4H); IR (KBr, cm^{-1}): 3286, 3014, 2893, 1715, 1667, 1354, 1327, 892.



Scheme 2. Possible mechanism for smectite supported grinding solvent-free imidation.

CONCLUSION

In conclusion, a simple and efficient procedure for the synthesis of *N*-unsubstituted cyclic imides was established. This present method is superior since it is eco-friendly, advantageous over previously described methods in yield, requires no special apparatus, there is simplicity of operation, and is non-hazardous, simple and convenient. In addition, the simple experimental and product isolation procedures combined with the easy recovery and reuse

of these worthwhile natural clays play an important role in development of the clean and environmentally friendly strategy in this new and benign method.

ACKNOWLEDGMENT

Financial support from the Payam Noor University (PNU), Roodsar, Iran is gratefully appreciated.

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