

GENERAL GROUP VI TRANSITION NANOSTRUCTURED METAL OXIDES AND THEIR INCLUSION INTO SOLID MATRICES BY A SOLUTION-SOLID APPROACH

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ABSTRACT

A facile and general solution//solid-state (SSS) approach to the synthesis of nanostructured metal oxides Cr₂O₃, MoO₃ and WO₃ was investigated. They are made from solid-state pyrolysis of the metal- macromolecular precursors PS-co-4-PVP•MCl_n and Chitosan•MCl_n with M= Cr, Mo and W, which were easily prepared by direct reaction of the salts CrCl₃, MoCl₄ and WCl₄ with the respective polymer. The size and morphology of the products, the nanostructured oxides Cr₂O₃, MoO₃ and WO₃ depend on the polymer and on the coordination degree of the precursor. Cr₂O₃ as well as WO₃, prepared from this method were included in silica and Titania matrix using an also solution//solid-state approximation. The nanoparticles of Cr₂O₃ and WO₃ are in general distributed with uniformity within the amorphous silica. A probable formation mechanism of the Cr₂O₃, MoO₃ and WO₃ nanoparticles was proposed. The nanocomposites Cr₂O₃/SiO₂ and WO₃/SiO₂ could be useful materials in catalysis.

Keywords: Solid-state, pyrolysis, nanostructured, metal oxide

INTRODUCTION

Among the metal-ligand coordination compounds, the macromolecular complexes [1] can be considered as a special case, where the ligand has multiple coordination sites. The preparation of such metal multi-sites ligands is usually difficult because of metal ions must coordinate hundreds and sometimes thousands of coordination sites. This process is often of a slow kinetics, being the products usually insoluble and of poor characterization. Thus, these macromolecular complexes rarely reach the 100%-degree coordination [2-5]. In spite of this, this particular type of multi-coordination compounds have attracted much the attention due to their interesting applications in the materials science. For instance the metallic derivate from polyphosphazenes affords, after pyrolysis at 800 °C under air, nanostructured materials of the type M^o and M_xO_y/M_x(PO_Y)_Z [6-9]. The metallic phosphate phases normally appears due to the presence of phosphorus atoms in the polymeric chain.

Metal oxides have attracted great interest for their applications as anode materials for lithium batteries [10,11], catalysis [12,13], sensors [14], solar cells [15], solid-state transistors [16] and metal ion removal [17]. Although several solution methods to prepare metal oxides have been reported [18-22] few solid-state routes have appeared [23,24]. The aim of developing solid-state methods to prepare nanoparticles stems mainly from their possible application in solid-state materials and powder-oriented applications, from thin film metal deposition to noble metal nanoparticle-carbon catalysts, oxide growth, photonic and dielectric materials, to new materials for Li-ion rechargeable batteries. The ability to rationally prepare metallic and metal oxide nanoparticles stems from the exploring methods for alternative nanoscale metal deposition in solid-state nanoelectronics and nanotechnology [25-28] and the benefit of being able to deposit both metals and dielectric or semiconducting oxides, both from the same base route. Issues including limitations on good mechanical and thermal stability of nanoscale metal have been found related to certain deposition methods for these metals. Most of this application requires pure phase metal oxides.

For group VI metal oxide there not a general method to prepare these nanostructured materials. For instance, using W(CO)₆ as precursors the W₁₈O₄₉ nanostructured molybdenum oxide was obtained [29]. On the other hand the Cr₂O₃ nanostructured nanoparticle was obtained from the thermal treatment of the carbene Fischer (CO)₅CrC(Ph)(OMe) [30]. The nanostructured MoO₃ was obtained from a hydrothermal method using (NH₄)₆Mo₇O₂₄•4H₂O as source of Mo [31]. Alternatively other methods have also been used to obtain the

nanostructured Cr₂O₃, MoO₃ and WO₃ [32-38]. On the other hand, the thermal treatment {[NP(O₂C₁₂H₈)_{0.8}][NP(OC₆H₄CH₂CN•[Cr(CO)₅]_{0.13})₂]_{0.18}]_n results in the formation of nanometer-size metal oxide particles [38].

We have developed a new solid-state method to prepare phase pure metal oxide nanoparticles from the macromolecular complexes Chitosan•MX_n and PS-co-4-PVP•MX_n (PS-co-4-PVP = Poly(styrene-co-4-vinylpyridine)) see scheme 1. In this paper the phase pure Cr₂O₃, MoO₃ and WO₃ were prepared using this synthetic approach. We have chosen Chitosan because of it is a cheap commercial product and by their effective coordinative properties to ion metal. Chitosan [39-41] is a polysaccharide obtained by deacetylation of natural chitin, which is one of the important natural polymers constituting the shells of crustaceans and the cell wall of many fungi. Due to its available from the NH₂ groups and the OH moieties present in the polysaccharide chains; it can bind metal ions -in solution- forming macromolecular metal complexes [42-44]. Although the ability to retain metal ions in solution, Chitosan has been widely studied and previously reported, solid-state-macromolecular complexes have been not well characterized. Particularly for several some Cu /Chitosan complexes, some X-ray and ESR studies have been performed [45-47]. Chitosan can act as solution template/stabilizer for the formation of nanoparticles [47-55]. Some biological applications [54-55] including biosensors for glucose have been reported [58]. In addition, Chitosan as support for catalysis processes have been also described [56].

On the other hand, Poly(styrene-co-4vinylpyridine) is useful functional copolymer due to the vinylpyridine block which binds metal ions and the styrene groups to facilitate stable macromolecular complexes 1, [53-56]. It has also been used to aid in selective facet growth in noble metal nanoparticle. PS-*b*-4-PVP has been used in solution as a template/stabilizer of metals and other nanoparticles [57-60].

Although several solution methods to prepare nanostructured Cr₂O₃, MoO₃ and WO₃ oxides few solid-state routes have been informed [61-67]. Using a solid state approach with precursors having the organometallic fragment W(CO)₅ linked to oligo and poly-phosphazene mixtures of W/WO₃/WP₂O₃ mixtures are obtained [68] while that using the organometallic derivatives of poly(styrene-co-4vinylpyridine), [CH₂CH(C₆H₅)_{0.1}][CH₂CH(C₅H₄N•ML_n)_{0.9}]_n; ML_n = W(CO)₅, as precursors pure WO₃ obtained [69]. On the other hand from the N₃P₃[OC₆H₄CH₂CN•Mo(CO)₅]₆ (I) and N₃P₃[OC₆H₄CH₂CN•Mo(CO)₅]₆ (II) precursors pure phase MoO₃ was obtained [69].

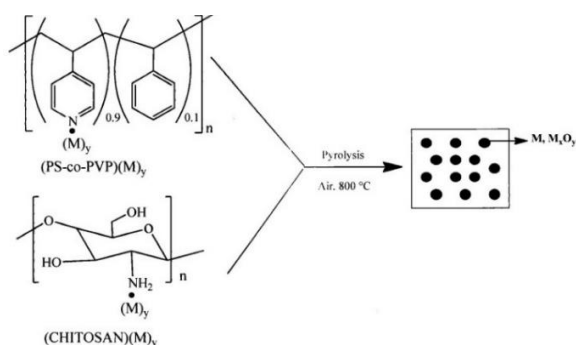


Figure 1. Schematic representation of the PS-co-4-PVP•MX_n and Chitosan•MX_n precursors.

The scheme shows the M-N(pyridine) and M-NH₂ coordination site but not the structure of the metal-polymer complexes. Here M represent the respective metallic salt linked to the polymeric chain i.e. CrCl₃, MoCl₄ and WCl₄

Here we present a general and reliable solid-state method for to obtain the respective metal oxide nanoparticles Cr₂O₃, MoO₃ and WO₃ from the PS-co-4-PVP•MX_n and Chitosan•MX_n precursors and also useful for their inclusion into solid matrix SiO₂.

EXPERIMENTAL

Materials and Common Procedures

CrCl₃•2H₂O, MoCl₄ and WCl₄ from Aldrich were used as received. Chitosan (Aldrich) of low molecular weight was used as receive. An estimation of the molecular weight was performed by viscosimetry. The average molecular weight was determined from the Mark-Houwink equation and values of [η] obtained using parameter previously reported by Rinaudo et al [47]. The solvent used was a aqueous solution of acetic acid, NaCl and urea. The value was Mw = 61.000. All the reactions were performed in CH₂Cl₂ as solvent. Poly(styrene-co-4vinylpyridine) Aldrich with a 90 % of pyridine groups was used as received.

General Procedure

Metal-macromolecular complexes (1), (2) and (3) were prepared according to published procedures [69-71]. In a typical synthesis, the respective metallic salt was added in a Schlenk tube over a CH₂Cl₂ solvent under magnetic stirring and then the respective polymer PSP-co-4-PVP or Chitosan was added amount according to a 1:1, molar ratio. Reaction time and other details for each metallic salts reaction are given in Table 1 of Supplementary Materials. After this, the supernatant solution (if the solid decanted) was extracted with a syringe and the solid was dried under reduced pressure. Experimental details for the reactions are given in table see Table 1 of Supplementary data S1. The precursor PS-co-4-PVP•CrCl₃/SiO₂ and Chitosan•CrCl₃/SiO₂ and PS-co-4-PVP•WCl₄/SiO₂, Chitosan•WCl₄/SiO₂ were prepared incorporating to the reaction, TEOS for generating SiO₂ [71]. Experimental details are given in Table 1 of Supplementary Materials.

Characterization of the precursors

Owing their insolubility characterization of the precursors was made only by, IR spectroscopy.

Pyrolysis of the precursors

The pyrolysis experiments were made by pouring a weighed portion (0.05–0.15 g) of the metal-polymer precursor 1-6 into aluminum oxide boats that were placed in a furnace (Daihan oven model Wise Therm FHP-12) under a flow of air, heating from 25°C to upper temperature limits of 300°C, and then to 800 °C, followed by annealing for 2-4 h in each case. The heating rate was consistently maintained at 10 °C min⁻¹ for all experiments. Solid pyrolytic samples were characterized by X-Ray diffraction of powders (XRD) scanning electron microscopy (SEM), high resolution transmission electron microscopy (HRTEM), Fourier transform infra-red (FTIR) spectroscopy, and thermogravimetric (TG) and differential scanning calorimetric (DSC) analysis.

SEM images were acquired with a Philips EM 300 scanning electron microscope. Energy dispersive X-ray analysis (EDAX) was performed on a NORAN Instrument micro-probe attached to a JEOL 5410 scanning electron microscope. Transmission electron microscopy (TEM) experiments were performed using a FEI Tecnai T20 microscope, operated at 200 kV, in order to analyses the average size, distribution and morphology of the particles. High-resolution transmission electron microscopy (HRTEM) was performed using a JEOL 2000FX microscope at 200 kV. Interplanar distances were measured using the Gatan Digital Micrograph software. The TEM samples were prepared by dispersing pyrolyzed material onto copper grids, previously sonicated under ethanol media and then dried at room temperature. For high-resolution examination of graphitic carbons, flakes of sonicated carbons were dispersed on grids and examined under SEM to determine their thickness. X-ray diffraction (XRD) was conducted at room temperature on a Siemens D-5000 diffractometer with θ-2θ geometry. The XRD data was collected using Cu-Kα radiation (40 kV, 30 mA). FTIR measurements were performed on a Perkin Elmer FTIR spectrophotometer model Spectrum BXII.

RESULTS AND DISCUSSION

Macromolecular complexes

The direct reaction of the metallic salts CrCl₃, MoCl₄ and WCl₃ with the respective polymer Chitosan or PSP-co-4-PVP in CH₂Cl₂ as solvent affords very stable insoluble solids with colors stem from the coordination of the metal ion to the polymer. For instance precursors, green from the (Chitosan)(CrCl₃)_x and PS-co-4-PVP•(CrCl₃)_x see S₁ Supplementary data.

Coordination of the metal ions to the coordinating groups of both polymers was achieved by IR spectroscopy. For Chitosan-metal complexes the coordination was evident from the broad ν(OH) in Chitosan [44,46,70] which becomes unfolded upon coordination, appearing a new band around 3100 cm⁻¹. On the other hand for poly(styrene-co-4-vinylpyridine) the coordination was confirmed by the emergence of a new band centered at 1600 cm⁻¹ characteristic of pyridine coordination [69,70]. Selected data for the precursor PS-co-4-PVP•(MoCl₄)_n and Chitosan•(MoCl₄)_n are shows in Supplementary data, S2.

Pyrolysis of Macromolecular complexes

The pyrolytic products were characterized by XRD powers. Illustrative XDR the pyrolytic products Cr₂O₃, MoO₃ and WO₃ from the respective precursors PS-co-4-PVP•MX_n are shown in supplementary data S3, figure A. For precursors (2) sharp peaks –among other less intense–were obtained at corresponding to the planes (012), (104), (110), (113), (024) and (116) indicate the rhombohedra Cr₂O₃ [32]. Fig. B of S3 shows the XRD peaks which can be indexed to orthorhombic crystal MoO₃ (JCPDS card N° 00-005-0508). Main peak was observed at (020), (110), (040) (021) (111), (112), (060), see Fig S3. Thus the crystal phase is somewhat different to that obtained from precursors N₃P₃[OC₆H₄CH₂CN•Mo(CO)₅]₆ (I) and N₃P₃[OC₆H₄CH₂CN•Mo(CO)₅]₆ (II) precursors [69] were some fraction of lamellar was also observed. The observed XRD pattern is similar to that of MoO₃ obtained by another solution method. [33].

Figure C of S3 shows the XRD peaks which can be indexed to monoclinic crystal WO₃ (JCPDS card N° 01-083-0950). Main peak was observed at (002), (020), (200) (120) (-120), (112), (022), (220) (-202) and (400) see Fig S3. The observed XRD pattern is similar to that of pyrolytic residue from the organometallic precursors [CH₂CH(C₆H₅)_{0.1}][CH₂CH(C₅H₄N•(W(CO)₅)_{0.9})]_n [68].

As is usually observed for nanoparticles produced by thermal methods the size and shapes exhibits wide distributions being usually rather big sizes and with a variety of shapes [23]. TEM images for the Cr precursors show a clear dependence of the size with the molar ratio as shown in figure 2. There is no clear explanation for this finding, although it could be related with the form of how the metallic centers are distributed along the polymeric chain. HRTEM images show different morphologies for the pyrolytic products from the chromium oxide. Figure 2 (f) confirmed the formation of Cr₂O₃, as the interplanar distance of 0.25 nm (110) was measured. EDS analysis see figure 2d shows as expected the presence of Cr and O (also Cu arising from the copper grid).

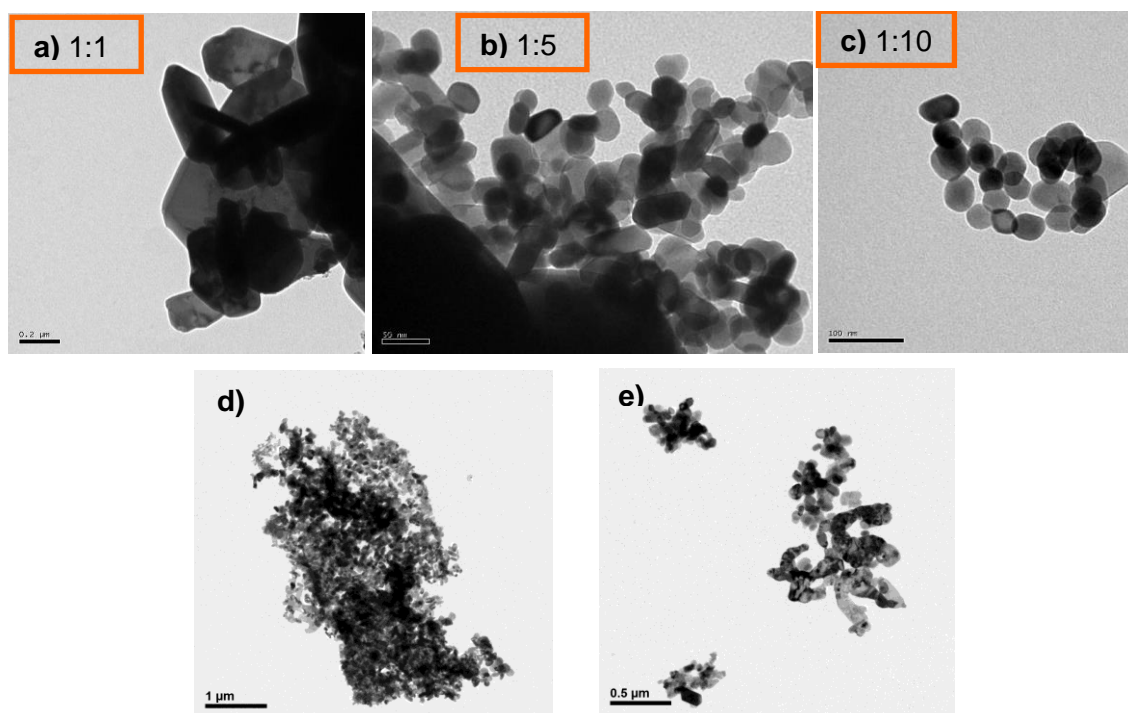


Figure 2. TEM a), b), c) HRTEM d), e) and EDS g) of Cr_2O_3 .

On the other hand, the TEM image shows a no relationship of the size with the molar ratios for the Mo precursors. For the pyrolytic product from the precursors 1:1 Chitosan• MoCl_3 , somewhat big bars nanostructures were observed see figure 3. The SAED image, figure 3 d, exhibits the presence of some planes characteristic of MoO_3 as (1 3 0), (1 4 0), (1 5 0), (0 0 2), (2 1 1), y (1 8 0). In figure 3 e, the EDS of the sample exhibits the presence of the O and Mo elements expected for MoO_3 . HRTEM image (figure 3d) confirmed the structure of WO_3 . The inset shows a SAE of the area with the zone axis [010].

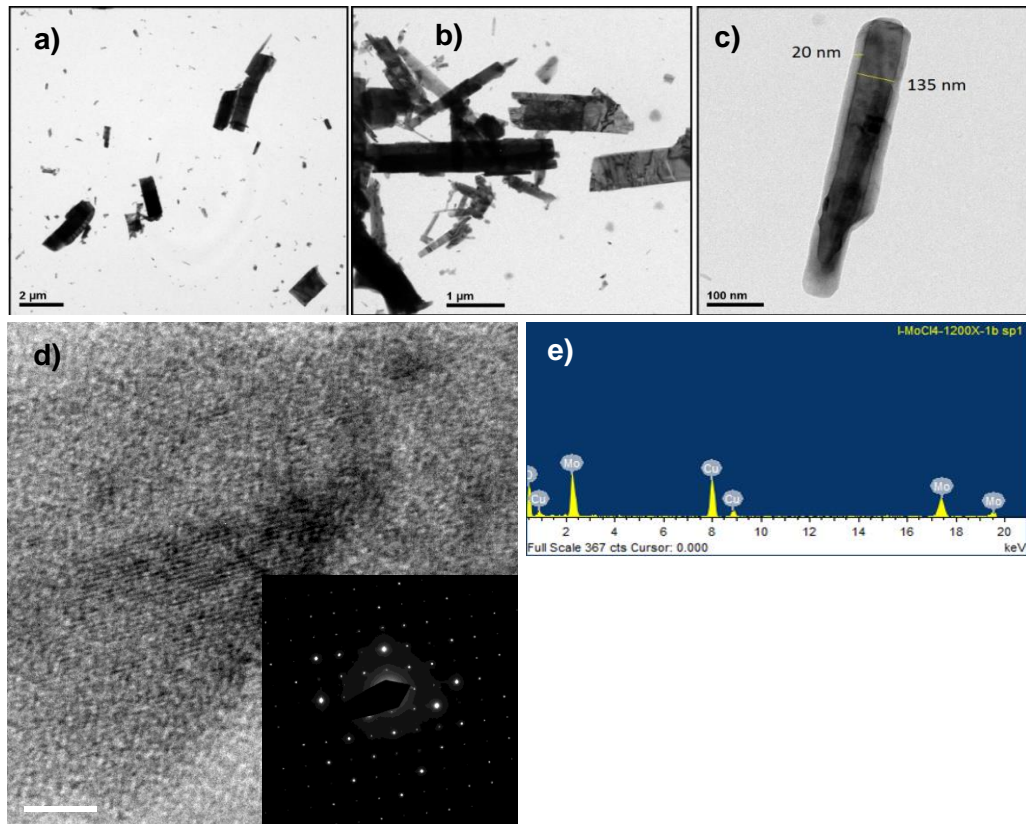


Figure 3. TEM a), b), c), SAE and HRTEM d) and EDS e) of MoO_3 from the 1:1 Chitosan• MoCl_3 precursor.

For WO_3 particles, as shown in figure 4, big agglomerates were observed. HRTEM images (figure 3d) confirmed the structure of WO_3 , as the interplanar distance of 0.37 nm (020) was measured in both images. EDS analysis see figure 4e, as expected confirms the presence of W and O elements.

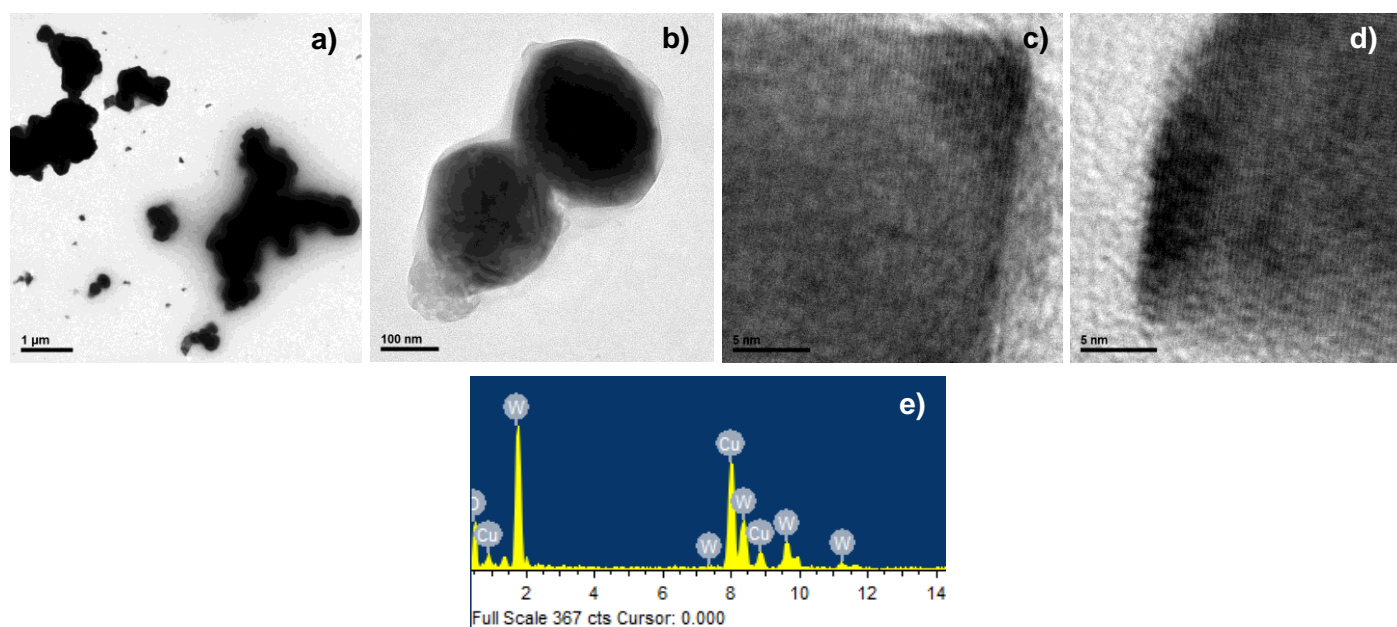


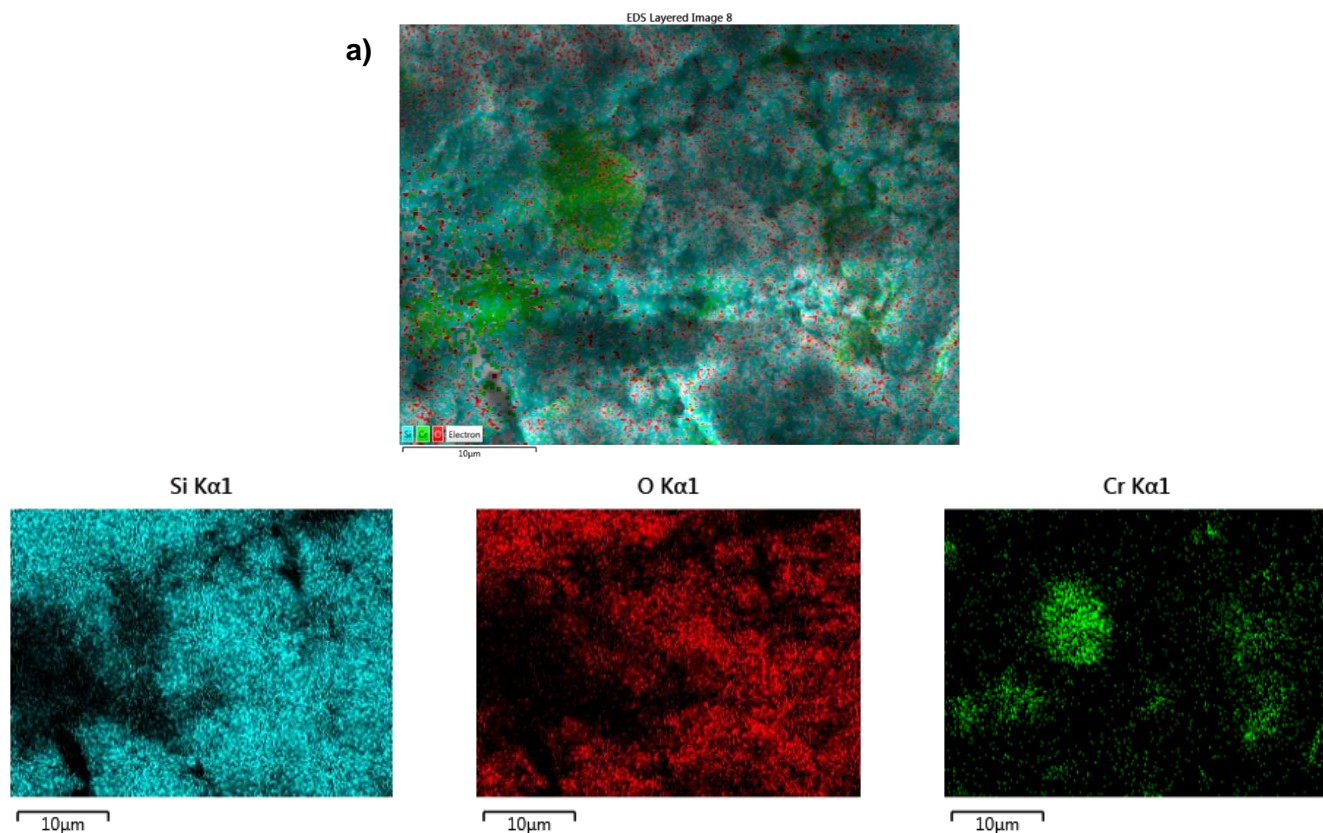
Figure 4. TEM a) and b) and HRTEM image c) d) and EDS e) of WO_3 from PS-co-4-PVP• WCl_4 precursors.

Inclusion of Cr_2O_3 and WO_3 inside silica

Owing the most applications of nanostructured Cr_2O_3 and WO_3 involves the use of these metal oxides inside SiO_2 (for instance catalysis) we attempted the inclusion of Cr_2O_3 and WO_3 inside silica using the here described solution-solid state method. SiO_2 was generated by the sol-gel method and added over the solution were the precursor PS-co-4-PVP•MXn and Chitosan•MXn with M= Cr and W was forming [71]. Then the PS-co-4-PVP•MXn// SiO_2 and Chitosan•MXn// SiO_2 precursors were pyrolyzed forming the Cr_2O_3 // SiO_2 , MoCl_3 // SiO_2 and WO_3 // SiO_2 composites. The X-ray analysis of the respective materials are shows in supplementary materials see figure S4.

The composite Cr_2O_3 // SiO_2 and WO_3 // SiO_2 obtained both, from the Chitosan• CrCl_3 // SiO_2 as well as from PS-co-4-PVP• WCl_4 // SiO_2 precursors exhibit the typical diffraction peaks of Cr_2O_3 or WO_3 discussed already, as well as a broad peak between $2\theta = 15-20^\circ$ for the Cr_2O_3 // SiO_2 composite and a broad peak between $2\theta = 5-20^\circ$ for the WO_3 // SiO_2 typical of amorphous silica [71-74].

The distribution of the metal oxides Cr_2O_3 and WO_3 was investigated using the SEM-EDS mapping technique. For both composites Cr_2O_3 // SiO_2 and WO_3 // SiO_2 , a uniform distribution of the Cr_2O_3 and WO_3 of the nanoparticles inside SiO_2 was observed as is shows in figure 5 a) and 5b) and 6a) and b).



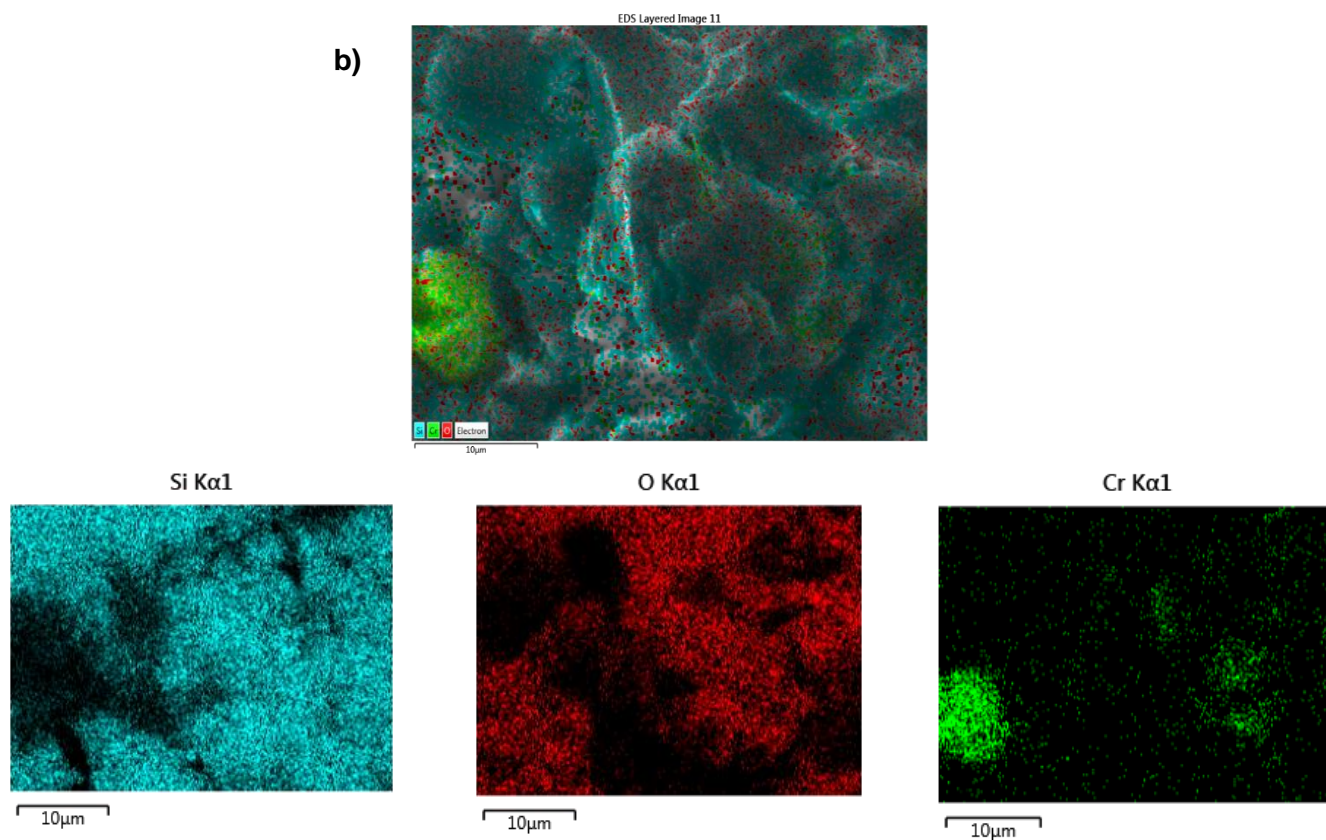
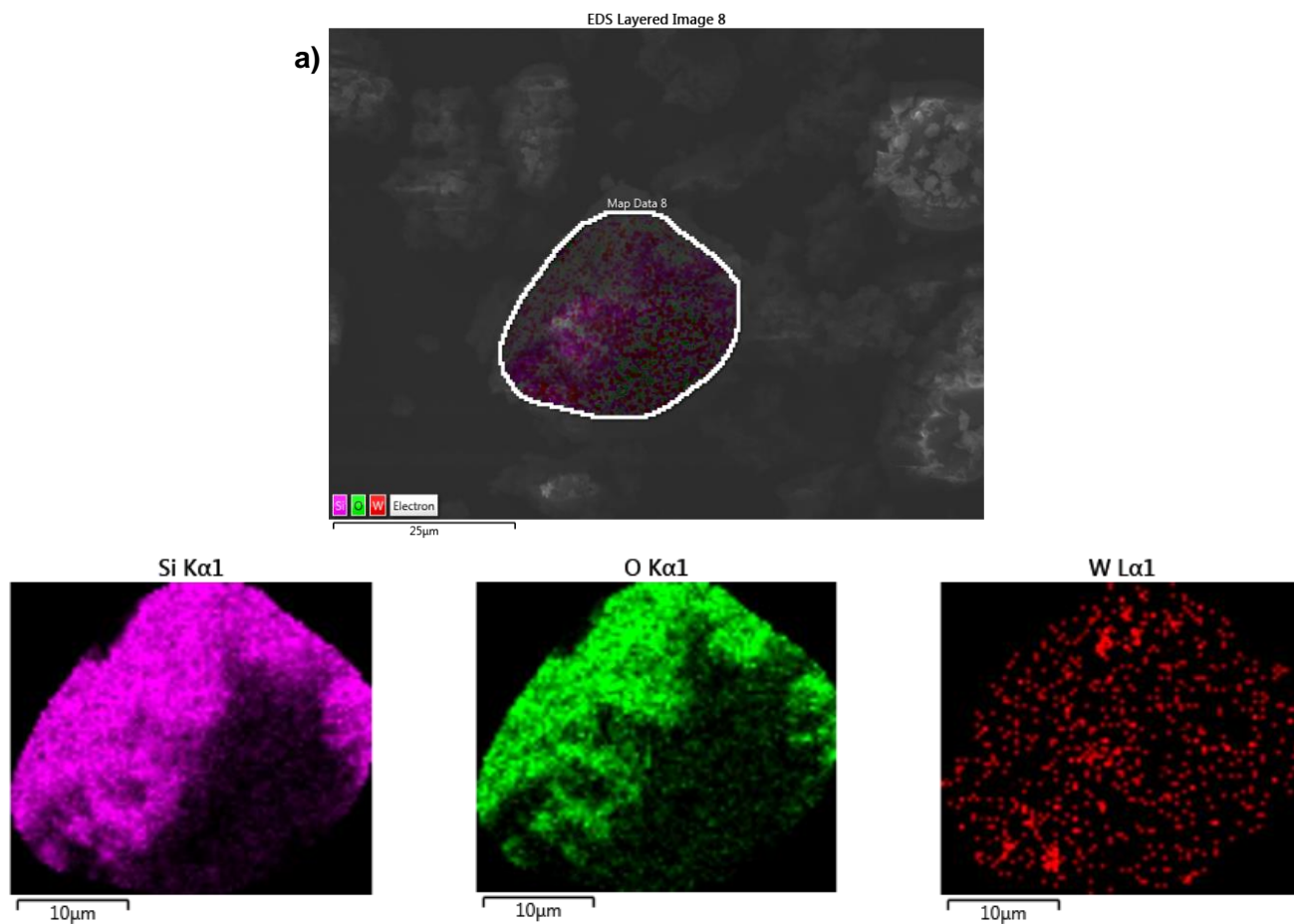


Figure 5. EDX-elemental mapping of a) Cr_2O_3 nanoparticles inside silica from $\text{PS-co-4-PVP}\bullet(\text{CrCl}_3)_x/\text{SiO}_2$ precursor and of b) Cr_2O_3 nanoparticles inside silica from precursor $\text{Chitosan}\bullet(\text{CrCl}_3)_x/\text{SiO}_2$.



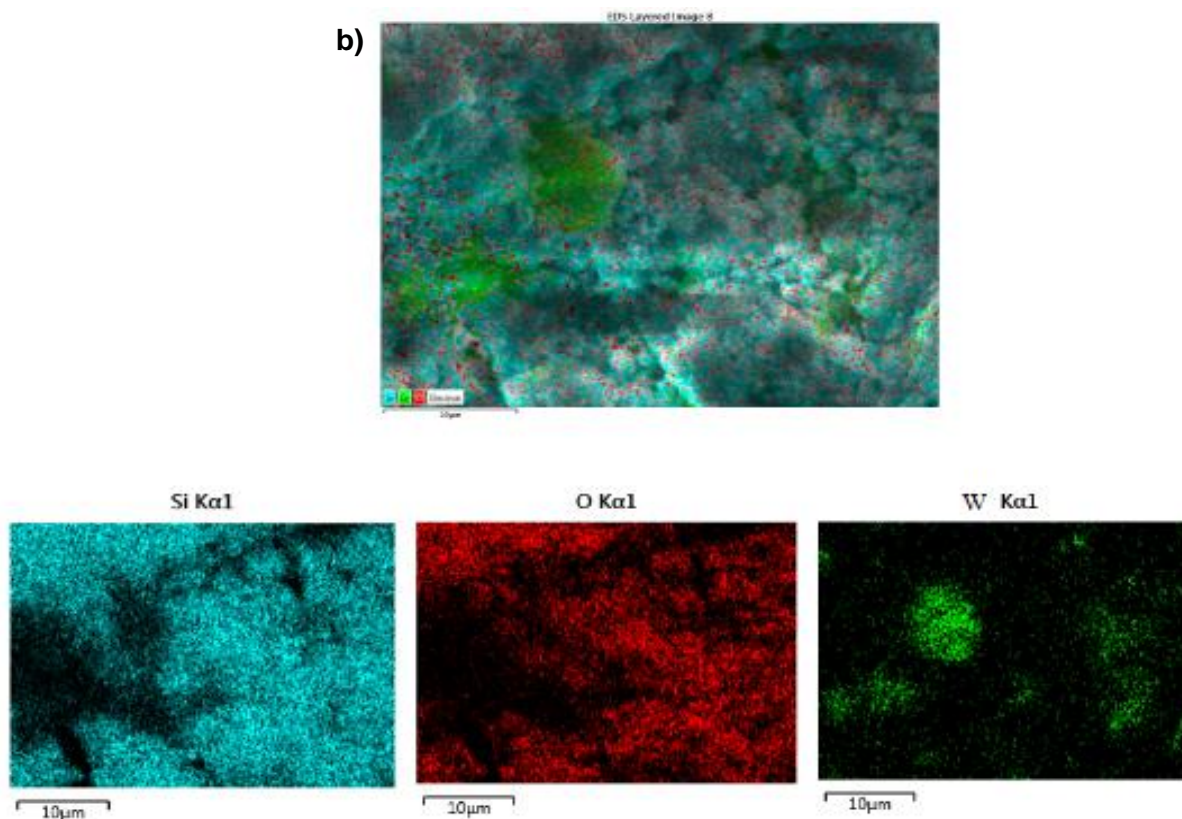


Figure 6. EDX-elemental mapping of a) WO_3 nanoparticles inside silica from $\text{PS-co-4-PVP}\bullet\text{WCl}_4\text{/SiO}_2$ precursor and of b) WO_3 nanoparticles inside silica from precursor $(\text{Chitosan}\bullet(\text{WCl}_4)_x\text{/SiO}_2)$.

Formation Mechanism of the Cr_2O_3 , MoO_3 and WO_3 nanoparticles.

In order to give some insight about the formation mechanism of the nanostructured Cr_2O_3 , MoO_3 and WO_3 , we believe that materials from both precursors can be proposed using the mechanism of formation of nanostructured metallic materials from the oligomer precursor $\{\text{NP}(\text{OC}_8\text{H}_{12})_2(\text{OC}_6\text{H}_4\text{PPh}_2\text{-Mn}(\text{CO})_2(\eta^5\text{-C}_5\text{H}_4\text{Me})_2)_n\}$ [9,75]. A schematic representation of this process is provided in figure 7. Briefly, the first step on heating involves the formation of a 3D network to produce a thermally stable matrix. This step is crucial because it offsets the sublimation. The first heating step could involve a cross linking of the chitosan or PSP-4-PVP polymer giving a 3D matrix containing the Cr_2O_3 , MoO_3 and WO_3 , compounds linked to the polymeric chain.

The following steps could involve the starting of the organic carbonization, producing holes where the nanoparticles begin to nucleate. As it was confirmed in earlier studies [9,75], the Cr_2O_3 , MoO_3 and WO_3 could grow over layered graphitic carbon host which is lost near to the final annealing temperature i.e. 800 °C.

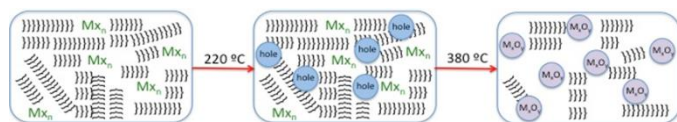


Figure 7. Schematic representation of the proposed mechanism of formation of the metal oxide nanoparticles $\text{M}_x\text{O}_y = \text{Cr}_2\text{O}_3$, MoO_3 and WO_3 . MX_n represent the general formula of the metallic salt coordinated to the Chitosan or PSP-4-PVP polymer and $\{\}\{\}\{\}\{\}\{\}$ represent the respective polymeric. The temperature are referential general values.

CONCLUSIONS

The series of nanostructured Cr_2O_3 , MoO_3 and WO_3 oxides can be in pure phase obtained from the solid-state method using as precursors the macromolecular complexes $\text{PS-co-4-PVP}\bullet\text{MCl}_n$ and $\text{Chitosan}\bullet\text{MCl}_n$ with $\text{M} = \text{Cr}$, Mo and W by thermal treatment. Similarly, the composites $\text{Cr}_2\text{O}_3\text{/SiO}_2$, $\text{MoCl}_3\text{/SiO}_2$ and $\text{WO}_3\text{/SiO}_2$ were prepared from thermal treatment of the

$\text{PS-co-4-PVP}\bullet\text{MCl}_n\text{/SiO}_2$ and $\text{Chitosan}\bullet\text{MCl}_n\text{/SiO}_2$. In these materials, the Cr_2O_3 , MoO_3 and WO_3 oxides exhibited, in general, a uniform dispersion inside the silica matrix, which suggests a possible catalytic activity of these materials. The investigation of the optical properties of Cr_2O_3 , MoO_3 and WO_3 and the effect on the inclusion inside the SiO_2 are in course.

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COMPLIANCE WITH ETHICAL STANDARDS

Competing interests, the authors declare that they have no competing interests.

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