

## VISIBLE RANGE PHOTOCATALYSTS FOR SOLID PHASE PHOTOCATALYTIC DEGRADATION OF POLYETHYLENE AND POLYVINYL CHLORIDE

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### ABSTRACT

Solid phase photocatalytic degradation of polyethylene (PE) and polyvinyl chloride (PVC) with various photocatalysts such as ceria annealed at 350°C and 850°C, zinc oxide annealed at 250°C, copper sulfide and titania particles was studied under different light sources. Except titania, all the other photocatalysts performed reasonably well both in the visible and ultra-violet (UV) radiations. Ceria annealed at 850°C showed degradation efficiencies higher than 70% for PVC in the fluorescent and solar radiation. Ceria annealed at 350°C showed degradation efficiencies higher than 75% for polyethylene in fluorescent, solar and UV radiation. The Fourier transform infrared spectroscopy studies show the presence of adsorbed carbon dioxide on the degraded polymer- photocatalyst composite films. The UV-visible spectroscopic studies show that the ceria, zinc oxide and copper sulfide photocatalysts are active in the visible spectrum resulting in enhanced degradation efficiency in fluorescent and solar radiation.

**Keywords:** Photocatalysts; Polyvinylchloride; Polyethylene; Solar radiation.

### INTRODUCTION

Continued increase in the use of plastics for various applications has led to the serious problem of white pollution [1]. Various practices have been adopted to minimize or control the white pollution caused by plastics usage. The recycling of plastics offer solution only to a lower percentage with the constraints that only smaller percentage of plastics being recycled and the process itself is time consuming and expensive [2]. Biodegradable plastics and photodegradable plastics suffer from the drawback of longer degradation time and pollution causing stabilizer is used in them [3]. Thermal and catalytic degradation of plastics demand high temperature and the need for suitable catalysts for narrow distribution of hydrocarbons [1]. Some plastics such as polyethylene are resistant to enzymatic and microbial degradation [3]. Solid phase photocatalytic degradation of plastics is popular because it is inexpensive and the degradation process occurs at moderate conditions such as room temperature and at atmospheric pressure [1]. Titanium dioxide, the commonly used photocatalyst used for various applications, is the most widely studied photocatalyst for photocatalytic plastic degradation [1-3]. Titania is active in the ultra-violet (UV) light region, with only 3-5% of UV radiation from sun reaching the earth; the efficiency of the degradation process is decreased [4-8]. To overcome this difficulty, titania photocatalysts which are active in the visible radiation have been reported in many works [4-8]. Many works report the transition metal ion implanted titania which enabled some photocatalytic reactions progress under visible light [4]. Titania treated with hydrogen peroxide or sensitized with certain dyes also has been reported to have good photocatalytic activity in visible spectrum [4]. Works on the use of other photocatalytic materials which work in the visible spectrum are very few [4, 9]. Zinc oxide has been studied as photocatalyst for degradation of polyethylene and with and without Eosin-Y dye as sensitizer for the photocatalytic degradation of polyvinylchloride (PVC) in UV radiation [9, 10]. However studies on the use of photocatalysts which work in visible radiation other than modified titania are relatively less [11]. This work reports the use of ceria, copper sulfide and zinc oxide nanoparticles as photocatalysts for the photocatalytic degradation of polyethylene and polyvinyl chloride in visible spectrum. The nanoparticles of the photocatalysts were prepared by different liquid phase methods and characterized using X-ray diffraction (XRD), scanning electron microscopy (SEM) and UV-vis spectroscopy. The polymer-photocatalysts films were characterized for the extent of degradation using scanning electron microscopy and Fourier transform infrared (FTIR) spectroscopy.

### EXPERIMENTAL

#### Synthesis of zinc oxide (ZnO) nanoparticles:

Liquid phase sonochemical method was adopted for the synthesis of ZnO nanoparticles. Ultrasonic bath Elma P30H was used for the synthesis.

Frequency of 37 kHz was used for the synthesis of the particles. Zinc nitrate heptahydrate of 30 mM concentration was kept in ultrasonic bath to which 60 mM sodium hydroxide solution was added drop wise [12]. The precipitate thus formed during sonochemical reaction was collected using centrifugation followed by drying and calcination at various temperature of 100 °C, 150 °C and 250 °C.

#### Synthesis of ceria nanoparticles:

Ceria nanoparticles were prepared by the method reported by Sifontes et al. [13], chitosan (0.8 g) was dissolved in 40 mL of 3 % (v/v) acetic acid. 1 M of ammonium cerium nitrate was used as precursor solution. The chitosan solution and ceria precursor solution were mixed under continuous stirring and the resulting solution was added drop wise to 50% (v/v) ammonium hydroxide solution. The resulting gel spheres were collected, dried and calcined at temperatures of 350 °C and 850 °C for 6 h in the muffle furnace to obtain yellow ceria particles.

#### Copper sulfide nanoparticles:

The copper sulfide nanoparticles were synthesized using sonochemical route explained by Singh et al., [14]. A 220 mM copper acetate solution was used as precursor. Thiourea solution of 2 M was prepared from 5% NaOH solution. The copper precursor was placed in ultrasonic bath and the thiourea solution was added drop wise to it. The sonication was allowed to continue for an hour and the precipitate was collected and washed before drying. The sonication frequency used was 37 kHz. Copper sulfide nanoparticles were dried at 100°C and stored in desiccator.

**Titania nanoparticles:** Degussa P25 titania was used to prepare polymer-titania composite in the present work. Particle size of titania particles used in this study was 25 nm.

#### Preparation of polymer films:

The polyethylene (PE) (molecular weight 35,000) and polyvinylchloride (PVC) (molecular weight 62,000) crystals from Sigma Aldrich were used for preparing the composites. The solvent used for PE was cyclohexane based on the earlier reports [15]. Tetrahydrofuran was chosen as the solvent for PVC based on the literature [16]. To study the weight loss experiments 5% (w/v) of the polymeric solution was prepared using the above mentioned solvents. To the polymeric solution, 1% (w/v) of the photocatalysts were added and stirred vigorously to obtain a uniform dispersion. Apart from the synthesized nanoparticles, TiO<sub>2</sub> nanoparticles were also used as a reference for the degradation studies. Upon complete dispersion of the photocatalysts the sample was poured manually into a petri-dish and allowed for solvent evaporation to yield a thin film of polymer with photocatalysts.

#### Weight loss experiments:

The initial and the final weight of the polymer composite exposed to three different radiation sources namely UV, solar radiation in open atmosphere and fluorescent light for known interval of time was noted. The loss in the weight of the polymer composite was used to calculate the degradation efficiency as given in equation 1.

Two, 11 W UV lamps from Philips were used as source for experiments under UV radiation. Two, 8 W fluorescent lights from Murphy were used as visible light source. For conducting the weight loss experiments in UV radiation and under fluorescent light, the samples were kept in UV proof reactor with air supply for cooling operation. For degradation studies in solar radiation, the experiments were conducted in open atmosphere during day times with maximum sunshine. The weight loss experiments in all the cases were performed for 312 h. Pre-weighed films were kept in the different radiation environment and the weight loss was measured periodically. The degradation efficiency in other words the weight loss efficiency is calculated using the equation 1[3]

$$\text{Degradation efficiency (\%)} = (\text{Final weight} / \text{Initial weight}) \times 100 \quad (1)$$

#### Characterization studies:

The morphology of the nanoparticles synthesized and the degraded polymeric films was studied by SEM (ZEISS EVO series). The crystalline nature of the annealed nanoparticles was analysed using XRD (PANalytical 3kW X'pert Powder). Band gap of the nanoparticles was determined using UV-vis spectroscopy (Shimadzu, UV-1800) absorbance data. The band gap of the synthesized particles was calculated using the Tauc relation (eq. 2) [14]

$$\epsilon h\nu = A(h\nu - E_g)^n \quad (2)$$

where,  $\epsilon$  is the molar extinction coefficient,  $A$  is a constant,  $E_g$  is optical band gap of the sample and  $h\nu$  is photon energy. In this study, the value of  $n$  is 2 for all the photocatalysts. The functional groups in the degraded polymeric film with and without photocatalysts were characterized using FTIR (Bruker, Alpha Model).

## RESULTS AND DISCUSSION

#### Weight loss studies:

Table 1 shows the percentage degradation of the polymeric films with various photocatalysts annealed at various temperatures in different radiation environments after 312 h. It is clearly seen from the Table 1 that in all types of radiation environments, the synthesized photocatalysts perform better when compared to the  $\text{TiO}_2$  nanoparticles. It is also clearly seen that the annealing temperature influences the performance of the photocatalysts. Ceria annealed at  $850^\circ\text{C}$  works better in solar and visible radiation for 5 wt% PVC. Ceria annealed at  $350^\circ\text{C}$  works better in the UV radiation for PVC and for PE film in all the types of radiation. ZnO annealed at  $100^\circ\text{C}$ ,  $150^\circ\text{C}$  and  $250^\circ\text{C}$  works moderately for PVC film resulting in a degradation efficiency of 27% to 54% under various radiation sources. However, ZnO annealed at  $250^\circ\text{C}$  shows degradation efficiencies greater than 75% for PE in all types of radiation studied.  $\text{Cu}_2\text{S}$  dried at  $100^\circ\text{C}$  showed degradation efficiency of 72% for PVC in solar radiation and a degradation efficiency greater than 65% for PE in all three types of radiation. The degradation efficiency for PVC is less when compared to the PE films in all the types of radiation. The PE films turned brittle and broke into small pieces, whereas the color of the PVC film turned to dark brown with exposure to all types of radiation.

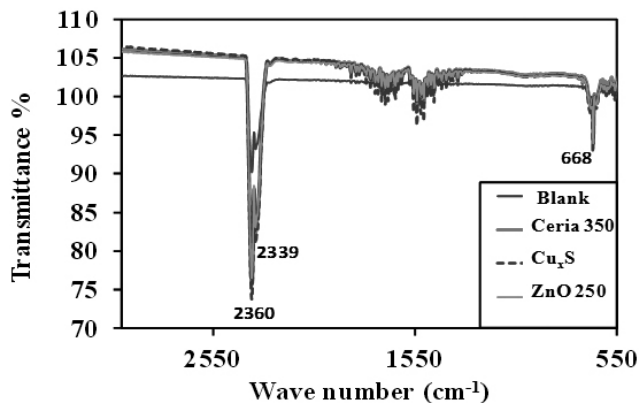
**Table 1.** Degradation efficiency (%) of the polymer (5 wt%) –photocatalyst (1 wt%) composites under various light sources after 312 h of exposure.

	Photocatalyst								
	ZnO			Ceria			$\text{Cu}_2\text{S}$	$\text{TiO}_2$	Blank
Treated temperature ( $^\circ\text{C}$ ) →	100	150	250	350	650	850	100	-	-
Radiation source ↓									
	<b>PVC - photocatalyst composite</b>								
Solar	29	54	47	39	39	75	72	26	6
Visible	27	35	23	25	29	74	42	15	1
UV	51	41	48	62	38	41	44	45	2
	<b>PE - photocatalyst composite</b>								
Solar	60	78	85	81	28	56	72	26	4
Visible	39	31	79	78	25	54	68	16	3
UV	55	37	77	85	28	55	84	62	5

#### FTIR studies:

Fig. 1 shows the results of the FTIR studies on PE films with and without photocatalysts after 312 h exposure to visible radiation. It is clearly seen that there is a doublet peak at  $2360\text{ cm}^{-1}$  and  $2339\text{ cm}^{-1}$  which corresponds to the adsorbed carbon dioxide ( $\text{CO}_2$ ) [17, 18]. The peak at  $668\text{ cm}^{-1}$  also corresponds to adsorbed  $\text{CO}_2$  [17, 18]. The intensity of the peak increases for films with photocatalysts indicating higher degradation rate of the polyethylene. There is an increased absorption in the wave numbers between  $1850\text{ cm}^{-1}$  and  $1650\text{ cm}^{-1}$  for polyethylene samples with photocatalysts which are characteristics of carbonyl groups [9].

The FTIR spectra of PVC (5wt% film) -ZnO (1 wt%) composite which was kept under visible radiation for 312 h is shown in Fig. 2. The peak at  $693\text{ cm}^{-1}$  corresponds to C-Cl bond characteristic of PVC [19]. The peak at  $3669\text{ cm}^{-1}$  represents OH stretching band [20]. The presence of peak at  $2971\text{ cm}^{-1}$  is contribution from CH stretching [21]. The peaks at  $2850\text{ cm}^{-1}$ ,  $1772\text{ cm}^{-1}$ ,  $1426\text{ cm}^{-1}$  represent the presence of long alkyl chain, carbonyl groups and CH deformation respectively [3, 22, 23]. The peaks at  $1332\text{ cm}^{-1}$ ,  $1198\text{ cm}^{-1}$ ,  $1097\text{ cm}^{-1}$ ,  $1064\text{ cm}^{-1}$  represent C-O group [24-27]. The presence of carbonyl groups, C-O bonds indicate the degradation of the PVC due to photocatalytic reaction.



**Figure 1.** FTIR spectra of polyethylene (5 wt%) with and without 1 wt% photocatalyst after 312 h of exposure to solar radiation.

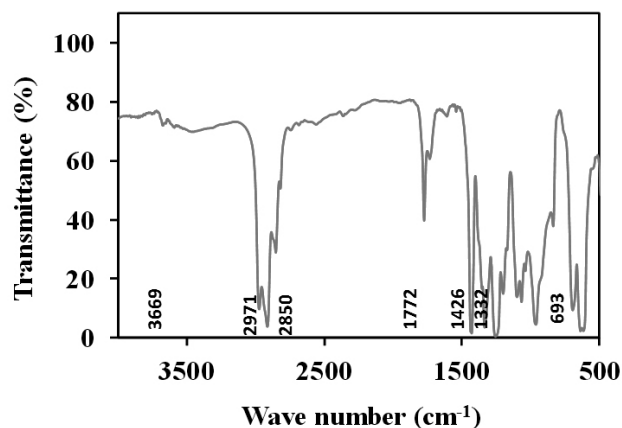


Figure 2. FTIR spectra of polyvinyl chloride (5 wt%) with 1 wt% ZnO-250 after 312 h of exposure to solar radiation.

#### UV- vis spectroscopy:

The Tauc plots of ZnO calcined at 100 °C, 150 °C and 250 °C, ceria particles calcined at 350 °C, 650 °C and 850 °C, Cu<sub>x</sub>S particles dried at 100 °C and titania nanoparticles, are shown in Fig. 3 – 5 respectively. The band gap of the photocatalysts along with crystallite size from XRD studies is listed in Table 2. It is clearly seen from Figs. 3-5 that the annealing temperature and the synthesis route control the optical properties of the particles. The band gap of the ceria particles annealed at 300 °C is 1.8 eV which drops slightly to 1.6 eV for ceria annealed at 650 °C. The value again increases to 1.9 eV for the ceria annealed at 850 °C. The change in band gap value and optical properties is associated with crystal size and defects in the crystal due to annealing [28]. It was stated that the defects induced during calcinations processes increase the surface oxygen vacancies and bring the defect energy levels between the valance and conduction band of the metal oxide semiconductors which resulted in change in optical properties [28]. The band gap of the ZnO particles significantly decreases with annealing. The band gap of the ZnO particles dried at 100 °C is 3.4 eV whereas; the heat treatment at 150 °C decreases the band gap to 1.5 eV which again increases to 1.6 eV on annealing at 250 °C. These changes in the band gap could be attributed to the change in morphology of the particles, crystallinity and oxygen defects in the particles [28]. The reported bandgap of the ZnO particles is above 3 eV [28]. The ZnO particles synthesized here show a decreased band gap values which could be due to the synthesis route, morphology of the particles and oxygen defects [28, 29]. The Cu<sub>x</sub>S particles dried at 100 °C shows a band gap of 2.8 eV and the titania nanoparticles have a band gap value of 4.6 eV. The increased photocatalytic degradation observed with the use of synthesized catalysts could be attributed to the decreased band gap of the photocatalysts.

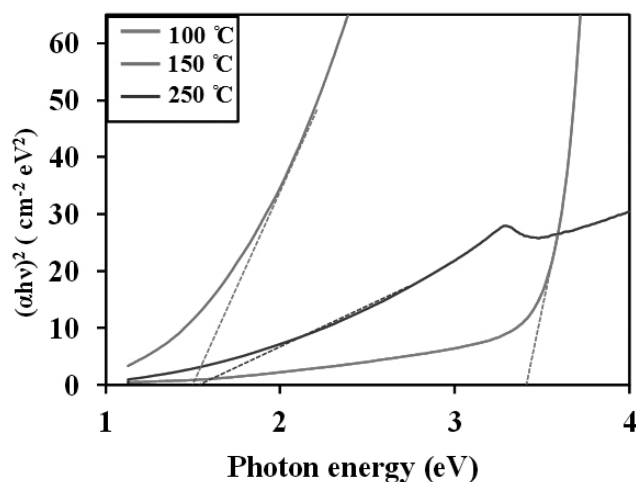


Figure 3. Tauc plots for the ZnO photocatalysts annealed at various temperatures.

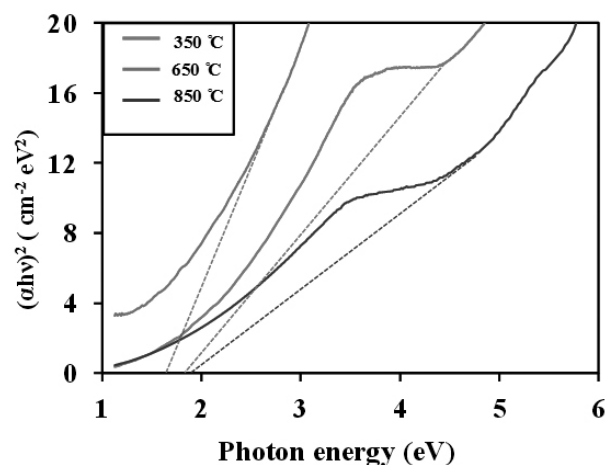


Figure 4. Tauc plots for the ceria photocatalysts annealed at various temperatures.

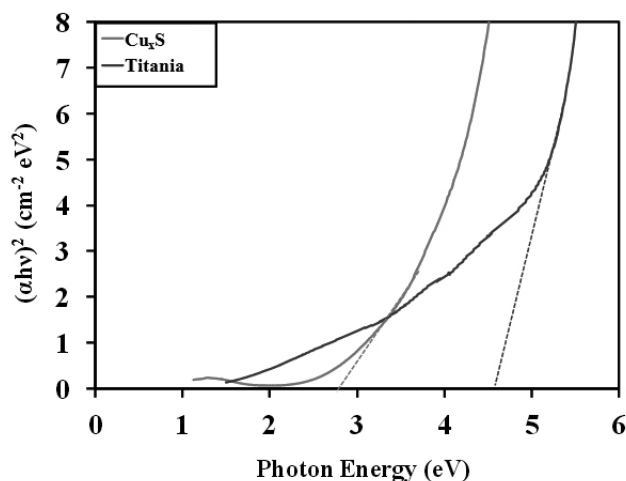


Figure 5. Tauc plot for Cu<sub>x</sub>S and titania nanoparticles.

Table 2. Band gap of the photocatalysts.

Photocatalyst	Band gap (eV)	Crystallite size
Ceria 350	1.8	21.2
Ceria 650	1.6	17.3
Ceria 850	1.9	17.0
ZnO 100	3.4	24.8
ZnO 150	1.5	16.6
ZnO 250	1.6	17.4
Cu <sub>x</sub> S	2.8	38.6
Titania	4.6	14.2

#### X-ray Diffraction analysis:

Figs. 6 - 9 show the XRD patterns for ceria, ZnO, Cu<sub>x</sub>S and titania particles heat treated at different temperatures respectively. The results show that the ceria particles have face centered cubic (FCC) fluorite structure, which matches well with the reported literature [30]. The intensity of the peaks increase with increased annealing temperature indicating increase in crystallinity. The Scherrer's formula was used to calculate the crystallite size of the annealed particles. Scherrer's formula is given by equation 3.

$$D = \frac{0.9\lambda}{\beta \cos \theta} \quad (3)$$

where,  $D$  is the average crystallite size,  $\lambda$  is the X-ray wavelength which is equal to 1.54 Å,  $\theta$  is the Bragg's diffraction angle and  $\beta$  is the full width at half maximum (FWHM) [31]. The crystallite size of the annealed samples is tabulated in Table 2. The crystallite size of ceria particles decreases slightly with increase in annealing temperature. The XRD pattern of the ZnO samples shows the presence of pure hexagonal phase ZnO [31]. The crystallite size of ZnO particles decreases with increase in heat treatment temperature.

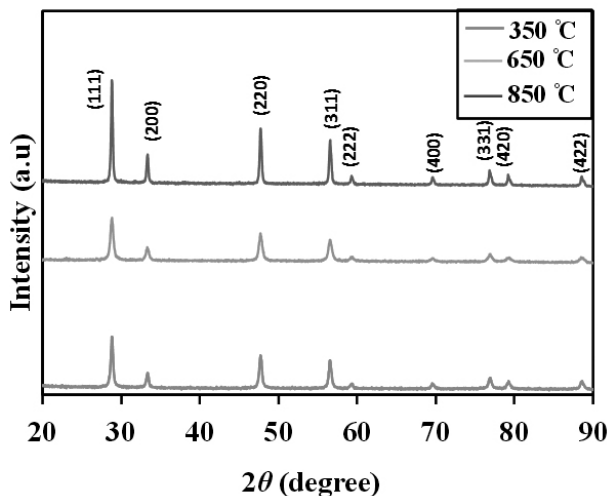


Figure 6. XRD pattern for the ceria photocatalysts treated at different temperatures.

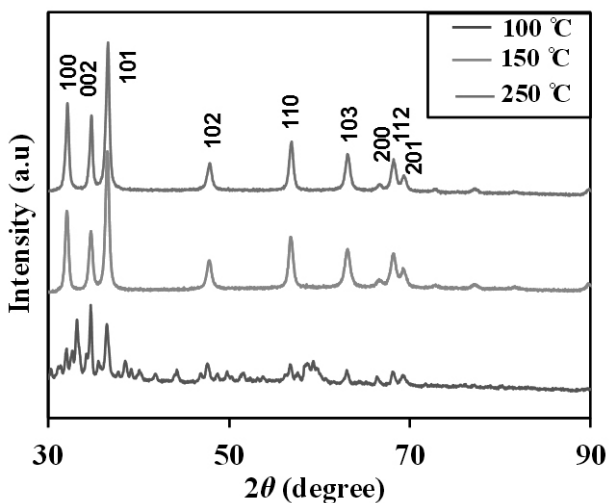


Figure 7. XRD pattern for the ZnO photocatalysts treated at different temperatures.

Scanning Electron Microscopy (SEM):

Fig. 10 (a-d) shows the SEM images of the synthesized photocatalyst particles treated at different temperatures. Table 3 shows the results of EDAX analysis of the photocatalyst synthesized and heat treated at various temperatures. From Fig. 10a, it is clearly seen that the ZnO particles dried at 100°C resemble thin flakes/ sheets. The morphology of the ZnO particles changes to spherical particles after heat treatment at 150 °C. This is clearly seen in Fig. 10b. The shape of the ZnO particles further changes to small disc form with increased degree of agglomeration upon heating at 250°C, as observed in Fig. 10c. Similarly the ceria particles show increased agglomeration, as seen in Fig. 10d. EDAX analysis of the photocatalyst is tabulated in Table 3. Table 3

shows that the oxygen concentration in ZnO samples decreases with increase in annealing temperature. This shows that the oxygen vacancies are increasing with annealing temperature. In ceria particles the oxygen concentration decreases when the annealing temperature increases from 350°C to 650°C and increases again at 850°C. The oxygen vacancies are known to control the photocatalytic properties of the semiconductor particles [32, 33].

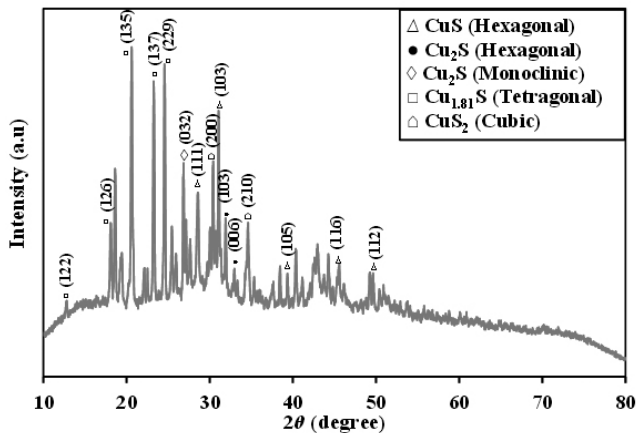


Figure 8. XRD pattern for the Cu<sub>x</sub>S photocatalyst.

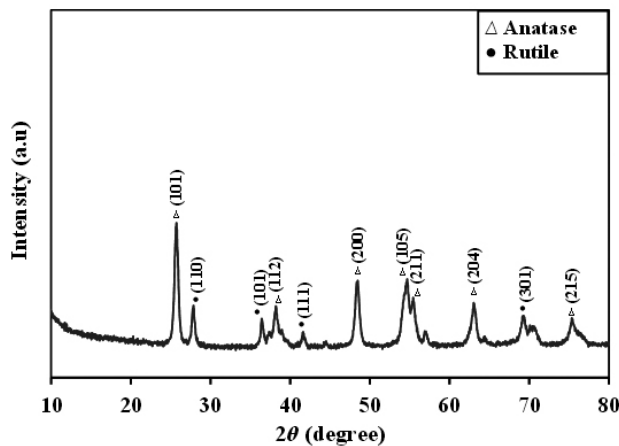


Figure 9. XRD pattern for the titania photocatalyst.

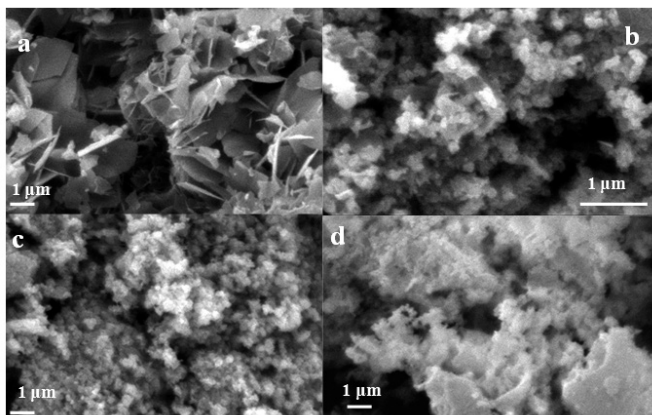
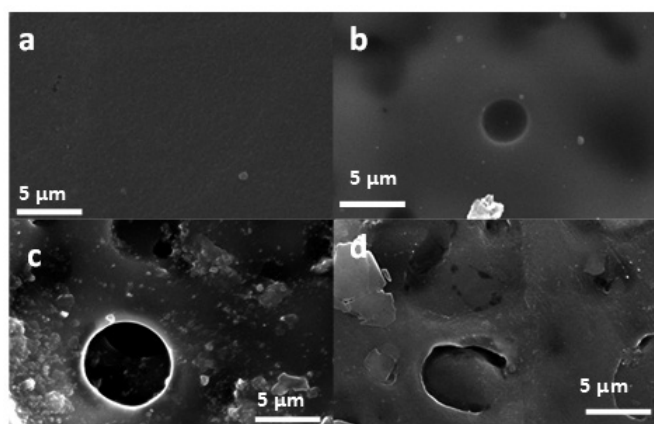


Figure 10. SEM images of particles treated at different temperatures a) ZnO at 100°C b) ZnO at 150°C c) ZnO at 250°C d) ceria at 350°C.

Figs. 11 and 12 show the SEM images of the PE and PVC films respectively, with 1 wt% zinc oxide photocatalyst after exposure to visible radiation for different durations. It is clearly seen that the PE and PVC films

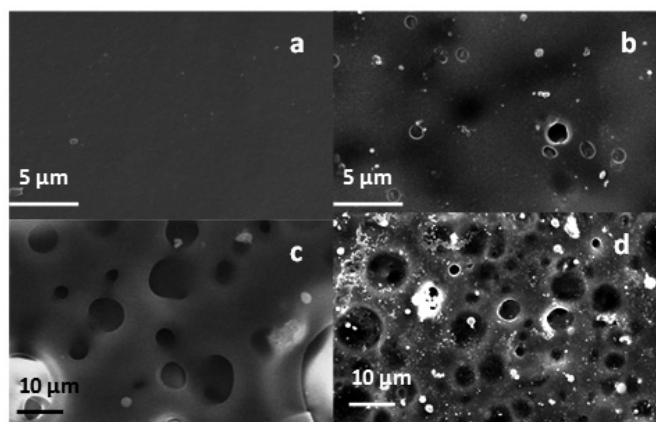
with zero irradiation time to solar radiation, presents smoother surface which indicates the absence of degradation process. The polymer-photocatalyst composite shows the presence of small cavities when exposed to visible radiation. The cavities increase in size and number with increase in exposure time. The appearance of such cavities shows the extent of damage caused to the film due to photocatalytic degradation. The formation of cavities on the film surface could be attributed to the formation of volatile products which escape during the degradation process and cause damage to the polymeric structure [2]. The damage caused to the films increases with increase in the exposure time to solar radiation.



**Figure 11.** SEM images of polyethylene (5 wt%)- ZnO (1 wt%) composite in solar radiation at different exposure times a) 0 h b) 96 h c) 216 h d) 312 h.

**Table 3:** EDX composition of the synthesized photocatalyst followed by annealing at various temperatures.

	Ceria 350 °C	Ceria 650 °C	Ceria 850 °C
Ce	85.1	90.7	84.2
O	14.9	9.3	15.8
	ZnO 100 °C	ZnO 150 °C	ZnO 250 °C
Zn	72.1	85.4	87.3
O	27.9	14.6	12.7



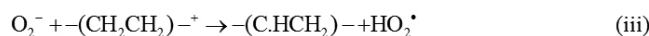
**Figure 12.** SEM images of polyvinyl chloride (5 wt%)- ZnO (1 wt%) composite in solar radiation at different exposure times a) 0 h b) 96 h c) 216 h d) 312 h.

#### Mechanism

The annealing temperature of the particles was found to have significant effect on the photocatalytic activity of the particles. The synthesis route was also found to control the oxygen vacancies of the particles [28,29]. The oxygen vacancies in the ZnO particles heat treated at 250°C is more when

compared to the ZnO particles treated at 100 and 150°C. Similarly the oxygen vacancies are high for ceria calcined at 650°C. The photocatalytic activity of any semiconductor material is not always directly proportional to its activity. There exists an optimum oxygen vacancy. Too high an oxygen vacancy will lead to recombination resulting in free charge mobility [32]. A high surface area promotes the photocatalytic activity even in the case of low oxygen vacancy [34]. ZnO particles calcined at 250°C shows the presence of smaller sized particles with increased oxygen vacancy that works better under all types of radiation for 5 wt% PE film. Similarly ceria particles treated at 350°C shows lower agglomeration which performs well for PE film under all radiation types. In the case of CuxS photocatalysts, Cu<sup>2+</sup> can be reduced to Cu<sup>+</sup> which is a strong oxidizer [35].

The photocatalytic degradation of PE – photocatalyst composite has been studied widely under different radiations and the mechanism have been proposed [2,3,9,11,15]. The photocatalyst particles absorb the radiation depending on their band gap and form holes and electrons in valence and conduction band respectively [3] as shown in reaction (i). These further react with oxygen resulting in the formation of active oxygen species namely OH<sup>•</sup>, O<sub>2</sub><sup>•-</sup> shown by reactions (ii-v). These active oxygen species further degrade the polymer chain. The diffusion of the active oxygen species causes the degradation of the entire polymer matrix. This degradation causes the formation of carbonyl and carboxyl groups generation which upon further reaction produce CO<sub>2</sub> and H<sub>2</sub>O [2,3,9,11,15]. The liberation or generation of CO<sub>2</sub> with the degradation of PE is also proved by the FTIR peaks at 2360 cm<sup>-1</sup>.



Similar kind of photocatalytic reactions are also believed to occur in PVC-photocatalyst composites. Two free radicals take part in the photocatalytic degradation of PVC; chloroalkyl radical which releases HCl on degradation and chloro-peroxy radical which is believed to produce hydroxyl and carbonyl groups [36]. PVC which is degraded to a little extent with discoloration is claimed to be photostable due to the presence of large bonds which serve as oxygen and free radical scavengers [36]. This could be a reason for lower degradation rate of PVC when compared to PE films. The photocatalysts absorb light which result in the generation of electron-hole pair in the conduction and valence band respectively. The reaction of the generated species with adsorbed oxygen creates active oxygen species shown by reactions (i – v). Further degradation disturbs the chain resulting in carbon centered radicals which upon further reaction releases carbon dioxide [37].

## CONCLUSION

An attempt to degrade the polyethylene and poly vinyl chloride using ceria, copper sulfide and zinc oxide particles as photocatalysts in the place of conventionally used titania nanoparticles was made. The synthesized photocatalysts were found to work satisfactorily even under visible radiation and solar radiation. The synthesized photocatalysts performed better than the titania particles under solar radiation, illumination using fluorescent lamp and under UV radiation. The increase in the peak intensities corresponding to adsorbed CO<sub>2</sub> indicate higher degradation rate of the PE-photocatalyst with increase in duration of exposure to light source. The presence of carbonyl bonds suggests the degradation of PVC-photocatalyst composite. Ceria calcined at 850°C worked better than other photocatalysts for PVC under solar and fluorescent light source. Ceria calcined at 350°C performed better under UV radiation for PVC. Titania exhibited lower degradation efficiency for both the polymers under all radiation types.

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