# DEVELOPMENT AND VALIDATION OF RP- HPLC METHOD FOR THE SIMULTANEOUS ESTIMATION OF TRAMADOL HYDROCHLORIDE AND DICYCLOMINE IN BULK AND PHARMACEUTICAL FORMULATION

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### ABSTRACT

A simple, specific, accurate and precise reversed phase high pressure liquid chromatography (RP-HPLC) method has been developed for the simultaneous estimation of tramadol hydrochloride (TRA) and dicyclomine (DCY) in bulk and tablet dosage form. Chromatography was carried on Phenomex Gemini  $C_{18}$  column (4.6 x 250 mm, 5µ particle size) using mixture of methanol, acetonitrile and 0.1% triethylamine (TEA) pH 3.0 (adjusted with orthophophoric acid) in the ratio of 35:5:60 ( $\nu/\nu/\nu$ ) respectively as a mobile phase. The flow rate 1.0mL min<sup>-1</sup> and detection wavelength 275 nm was selected for the present study. The retention time of tramadol hydrochloride and dicyclomine were 4.13 min and 9.06 min respectively. The linear regression analysis data for the calibration plots showed a good linear relationship over the concentration range of 50-300 µg mL<sup>-1</sup>for tramadol hydrochloride and 10-60µg mL<sup>-1</sup> for dicyclomine. The proposed method was found to be simple, rapid, accurate, precise and reproducible. Thus it can be applied for routine quality control analysis of tramadol hydrochloride and dicyclomine in tablet dosage form.

Keywords: Dicyclomine, RP-HPLC, Tramadol hydrochloride

# INTRODUCTION

Tramadol hydrochloride (TRA) is chemically cis-2-[(dimethylamino) methyl]-1-(3-methoxyphenyl) cyclohexanol (Figure 1).The TRA is nonsteroidal anti-inflammatory drug used for treating moderate to severe pain. It is also used to treat postoperative, dental, cancer and acute musculoskeletal pain and as an adjuvant to NSAID therapy in patients with osteoarthritis<sup>1, 2</sup>. Chemically, Dicyclomine hydrochloride (DCY) is 2-(diethyamino) ethyl 1-cyclohexylcyclohexane-1-carboxylate (Figure 2). It is anticholinergic drug used to treat a certain type of intestinal problem called irritable bowel syndrome and it helps to reduce the symptoms of stomach and intestinal cramping. It has little effect on glandular secretion or the cardiovascular system<sup>3,4</sup>.

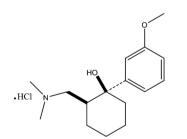


Figure 1. Chemical structure of Tramadol hydrochloride.

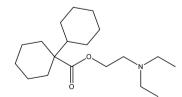


Figure 2. Chemical structure of Dicyclomine.

Numerous UV, HPLC and HPTLC based methods have been reported for the estimation of TRA and DCY alone as well as in combination with other drugs in pharmaceutical dosage forms. The various reported methods were, viz. UV<sup>5-11</sup>, HPLC<sup>4, 12-17</sup> and HPTLC<sup>18-25</sup>for estimation of TRA and DCY alone and in combination with other drugs. The RP-HPLC<sup>26</sup> and UV-Spectroscopic<sup>27</sup>. <sup>28</sup> methods have been studied for determination of TRA and DCY in bulk and in pharmaceutical dosage form. The aim of our study was to develop a simple, rapid, accurate and precise RP-HPLC method for simultaneous estimation of TRA and DCY by using easily available resources.

# EXPERIMENTAL

### Materials and reagents

Gift sample of TRA was procured from Vapi Organic Chemicals Pvt. Ltd. (India) and DCY was procured from Alaric Healthcare Pvt. Ltd. (India). HPLC grade methanol and acetonitrile was purchased from Merck chemicals, India. Water used was double distilled and filtered through a 0.45  $\mu$ m filter. Commercial tablet formulation containing 20 mg DCY and 100 mg TRA was purchased from local market and used for present study.

#### Instrumentation and materials

To develop a RP-HPLC method for quantitative estimation of TRA and DCY, an isocratic Shimadzu instrument with Phenomex Gemini  $C_{18}$  column (4.6 x 250 mm, 5 $\mu$  particle size) was used. Ezechrome Elite software was applied for data collecting and processing.

# Chromatographic conditions

The chromatography elution was carried out in the isocratic mode using a mobile phase consisting of methanol, acetonitrile and 0.1% TEA (pH 3.0, pH adjusted with orthophosphoric acid) in a ratio of 35:5:60 ( $\nu/\nu/\nu$ ). The mobile phase was passed through 0.45 µm membrane filter and degassed by sonication. The flow rate was maintained at 1.0 mL min<sup>-1</sup>and the measurements were made at 275 nm. Phenomex Gemini C<sub>18</sub> column (4.6 x 250 mm, 5µ particle size) was used and the RP-HPLC system was kept at ambient temperature.

### Preparation of standard stock and working solution

A stock solution containing 1000  $\mu$ g mL<sup>-1</sup> of TRA and DCY were prepared separately by dissolving in mobile phase and sonicated for 3 min. From this stock solution, a working standard solution containing 50-300  $\mu$ g mL<sup>-1</sup> of TRA and 10-60  $\mu$ g mL<sup>-1</sup> of DCY were prepared by serial dilutions.

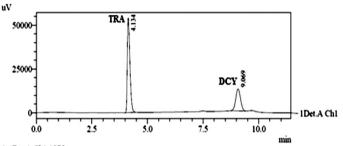
#### Method validation

After method development, the validation of the current method has been performed in accordance with ICH guidelines. The method was validated for linearity, precision, accuracy, limit of quantification (LOQ), limit of detection (LOD) and robustness<sup>29</sup>.

### **RESULT AND DISCUSSION**

### Optimization of mobile phase

The existing method for estimation of TRA and DCY (26) utilized buffer in the mobile phase which may affect column efficiency. Therefore, there is enough scope for the optimization of mobile phase for estimation of TRA and DCY. Firstly, the reversed-phase column was tested by column performance and then selected for the method development. The system suitability studies were carried out as specified in ICH guidelines. Several trials were performed using plenty of mobile phases with their different proportions and pH, finally methanol, acetonitrile and 0.1% TEA (pH 3.0 adjusted with orthophosphoric acid) in the ratio of 35:5:60 ( $\nu/\nu/\nu$ ) respectively was selected as optimized mobile phase which gave good resolution and acceptable system suitability parameters like retention time ( $t_R$ ), theoretical plates, tailing factor and resolution. The flow rate was kept at 1.0 mL min<sup>-1</sup> and injection volume was kept 20 µL. The effluents were detected at 275 nm by photo diode array (PDA) detector. The chromatogram of working standard solution is shown in Figure 3.



1 Det.A Ch1 / 275nm

Figure 3. Chromatogram of TRA and DCY

### System Suitability Parameter

The values of theoretical plates, tailing factor and resolution were shown in Table 1. The values obtained demonstrate the suitability of the system for the analysis of this drug combination. Further more in existing method (26) retention times for TRA and DCY are very near close to the unretained peak with poor resolution in contrast our developed method retention times for TRA and DCY are far away from unretained peak having greater resolution and maximum theoretical plates which are prerequisite for RP-HPLC method development.

Parameters	Retention time (t <sub>R</sub> )	Theoretical plates (N)	Resolution (Rs)	Tailing factor (T)
TRA	4.13	5441	0.00	1.66
DCY	9.06	8212	15.80	1.06

Table 1: Results of system suitability.

### Validation of RP – HPLC method Linearity

Every 20  $\mu$ L of the working standard solution of TRA in the concentration range of 50-300  $\mu$ g mL<sup>-1</sup> and for DCY in the concentration range of 10-60  $\mu$ g mL<sup>-1</sup> were injected three times into the chromatographic system. Calibration curves of TRA and DCY were obtained by plotting the mean peak area versus the injected concentration of TRA and DCY. The linearity data and calibration curve were shown in Figure 4.

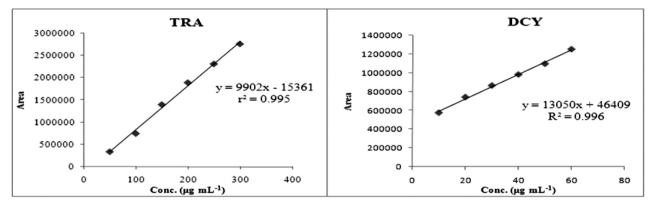


Figure 4. Calibration curve of TRA and DCY

### Accuracy

The recovery of the standard solutions was done by adding them to preanalyzed sample solution at three different levels i.e. 80%, 100% and 120% separately to study the accuracy of the proposed method. The accuracy data were shown in Table 2.

Drugs	Amount Added (%)	Amount Recovery (%)	Mean Recovery (%) (n=3)	S.D	%R.S.D
	80	99.14		1.85	1.03
TRA	100	101.38	99.75	1.53	0.75
	120	98.74		2.67	1.22
	80	101.30		0.61	1.67
DCY	100	100.92	101.11	0.62	1.53
	120	100.12		0.80	1.79

Table 2: Results of recovery study.

n-Number of estimations

#### Precision

The precision of the method was demonstrated by repeatability study, interday precision and intra-day precision. In the repeatability study, six replicates of the same concentration of working standard solutions were prepared and injected and chromatograms were recorded. The results obtained were shown in Table 3. In inter-day precision and intra-day precision, three replicates of three different concentration of working standard solution were prepared and injected and chromatograms were recorded. The results obtained were shown in Table 4.

Table 3: Results of repeatability study.

Drugs	Mean Area (n=6)	S.D	%R.S.D
TRA	828293	11432.48	1.38
DCY	726507	4061.94	0.55

n- Number of estimations

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	Drug	Amount Taken (μg mL <sup>-1</sup> )	Mean Amount Found (µg mL <sup>-1</sup> ) (n=3)	S.D	%R.S.D
		100	98.31	1.62	1.52
	TRA	150	150.85	1.78	0.75
Introday		200	203.71	2.92	1.10
Intraday	DCY	20	19.21	2.14	1.60
		30	30.91	1.75	1.38
		40	39.12	1.87	1.03
		100	99.10	1.11	1.03
Interday	TRA	150	148.80	2.36	1.66
		200	197.71	1.69	1.52
	DCY	20	21.37	1.53	1.49
		30	30.54	1.56	1.20
		40	41.00	2.43	0.95

### n- Number of estimations

### Limit of detection (LOD) and Limit of quantification (LOQ)

The LOD and LOQ values of TRA and DCY by the proposed method were determined using the calibration standard. LOD and LOQ were calculated as  $3.3(\sigma/S)$  and  $10(\sigma/S)$  respectively, where ' $\sigma$ ' is the standard deviation of the peak areas of the drug (n=3) and 'S' is the slope of the corresponding calibration plot. The LOD and LOQ were 6.57 and 19.92 for TRA and 3.09 and 9.38 for DCY respectively.

# Robustness

Robustness of the method was determined by carrying out the analysis under different varied condition like mobile phase, flow rate and detection wavelength. The results of robustness study were shown in Table 5.

Parameter	Variation	Retention Time (t <sub>R</sub> )		TRA (mean area) (n=3)	DCY (mean area) (n=3)
		TRA	DCY	(11-3)	(11-5)
	0.9mL	4.26	9.21	733732	648506
Flow rate	1.0mL	4.13	9.06	814124	722867
	1.1mL	3.96	8.86	746838	772904
	32:5:63	4.24	9.36	762948	682495
Mobile phase	35:5:60	4.13	9.06	823941	735972
	38:5:57	4.02	8.87	831975	759124
	273	4.21	9.18	826725	713428
Wavelength	275	4.13	9.06	797371	724411
	278	3.98	8.92	768504	694644

Table 5: Results of robustness study

#### n- Number of estimations

Assay

Twenty tablets, each containing 100 mg of TRA and 20 mg of DCY, were powdered finely. A quantity of powder containing 50 mg of TRA and 10 mg of DCY was transferred to a 10 mL volumetric flask and volume was made upto the mark with mobile phase. The solution is filtered through membrane filter paper (0.45  $\mu$ m) and sonicated for 10 min. This solution was again diluted with mobile phase to give a final concentration mentioned in the tablet samples. The percent drug content of tablets obtained by the proposed method for TRA and DCY was found to 99.38 and 101.47 respectively. The results are given in Table 6.

Table 6: Results analysis of marketed tablets.

Component	Labelled Amount (mg)	Mean Amount Found (mg) (n=6)	%Amount Found Mean (n=6)
TRA	100	99.38	99.38
DCY	20	20.29	101.47

### Specificity

The ability of an analytical method to unequivocally assess the analyte in the presence of other components like impurities, degradation product and excipients can be verified by evaluating specificity.

The specificity of the RP- HPLC method was studied by the entire separation of TRA and DCY by taking into account system suitability parameters like retention time  $(t_R)$ , capacity factor (k), tailing or asymmetrical factor (T) and resolution. Also, it was confirmed by spectra of drug standard and drug sample.

Specificity proved no interference due to any unknown excipients of formulation at the retention times of TRA and DCY. The peaks obtained were sharp and had clear baseline separation.

### CONCLUSION

A novel RP-HPLC method has been developed for the simultaneous estimation of TRA and DCY in bulk and tablet dosage form. In this method sample preparation is simple and the time of analysis is short (less than 10 min). The method was found to be simple, precise accurate, specific and linear over the concentration range tested (80-120%) with a correlation coefficient of 0.995 for TRA and 0.996 for DCY. The proposed method was validated and can be effectively used for routine analysis of TRA and DCY in combined dosage form.

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